

Brazing fluid - the right flux for every material



| Material | Soldering fluid | Application | Package size |
|---|--------------------------------|---|--|
| Zinc new and oxidized | Soldering fluid "ZD" | Flux for soft soldering of new and oxidized titanium zinc, galvanized sheet steel and fine zinc | 25 ml Simple-fix 0.100 kg, 0.250 kg, 0.500 kg, 1.000 kg bottle |
| Zinc strongly oxidized | Soldering fluid "ZD - Spezial" | Flux for soft soldering of strongly oxidized zinc sheet, strongly oxidized galvanized steel sheet and strongly oxidized fine zinc | 25 ml Simple-fix 1.000 kg bottle |
| RHEINZINK® coated | Soldering fluid "ZD - pro" | Flux for soft soldering of RHEINZINK® „walzblank“, RHEIN-ZINK® „vorbewittert - pro“ blaugrau and schiefergrau | 25 ml Simple-fix 0.100 kg, 1.000 kg bottle |
| VM-ZINC®, QUARTZ-ZINC® and ANTHRA-ZINC® | Soldering fluid "ZD - Quartz" | Flux for soft soldering of VM-ZINC®, QUARTZ-ZINC® and ANTHRA-ZINC® | 25 ml Simple-fix 1.000 kg bottle |
| Copper | Soldering fluid "KD" | Flux for soft soldering of copper gutters and downpipes | 25 ml Simple-fix 0.100 kg, 0.250 kg, 0.500 kg, 1.000 kg bottle |
| Stainless steel | Soldering fluid "VA-NOX" | Flux for soft soldering of stainless steel roofing sheets | 25 ml Simple-fix 1000 ml bottle |
| All bright rolled metals | Soldering gel "Allround" | Flux for soft soldering of all bright rolled metals in the roofing trade | 75 g Simple-fix 0.500 kg bottle with brush insert |
| RHEINZINK® coated | Solvent "pro" | for the pretreatment of RHEINZINK® „vorbewittert-pro“ and „schiefergrau“ | 25 ml Simple-fix 1.000 kg bottle |

Sal ammoniacal bricks

For cleaning soldering tips

| Art.-no. | Size | PU | Description |
|----------|-------------|--------|---------------------------------|
| 27100001 | Brick No. 1 | 300 pc | 65 x 45 x 20 mm |
| 27100002 | Brick No. 2 | 150 pc | 65 x 45 x 40 mm |
| 27100004 | Brick No. 4 | 100 pc | 100 x 50 x 25 mm in plastic can |



Cassiterite

For cleaning and tin plating of copper pieces in roofing area (free of ammonia - lead-free)

| Art.-no. | Size | PU | Description |
|----------|-------------|-------|---------------|
| 27100009 | Cassiterite | 50 St | 100 g in cans |



Soldering fluid brush

With tin shaft and natural bristles or as plastic brush



| Art.-no. | PU | Description |
|----------|--------|---|
| 27130000 | 100 pc | Soldering fluid brush with metal shaft and natural bristles, approx. 10 mm wide |
| 27130027 | 50 pc | Plastic brush, 120 mm long, trim length 15 mm |

Soldering fluid bottle - acid bottle

For refilling, made of plastic



| Art.-no. | Delivery form | PU | Description |
|----------|-------------------------------|--------|---------------------------------------|
| 27111000 | Soldering fluid bottle (blue) | 100 pc | Capacity 125 ml, base size 75 x 55 mm |
| 27121000 | Acid bottle (yellow) | 100 pc | Capacity 125 ml, base size 75 x 55 mm |