

Product Information

Soldering gel "Allround"

Suitable for soldering of all bright rolled metals

Item No.: 24 12 00 ..

All information about our products is the result of our long standing experience which we would like to pass on to our customers as application support. However, as we do not have any influence on the application of the works carried out with our products, please see the warranty claims in our conditions of sale because our liability is limited.

This product information does not constitute warranted properties.

Description

FELDER Soldering gel "Allround" was especially developed for soft soldering in the roofing trade, of all bright rolled metals like titan zinc, high purity zinc, galvanised sheet steel, copper and stainless steel (not suitable for aluminium). On the basis of zinc chloride and ammonium chloride in aqueous solution.

Properties

Type:	3.1.1.A acc. to DIN EN 29454-1
Condition:	liquid/jelly
Density:	1,86 g/cm ³
Colour:	limpid
pH-value:	6
Working temperature:	200 - 350° C
Solder selection:	To process with lead-containing as well as with lead-free solders.

Application

Due to the specific consistence the **FELDER Soldering gel "Allround"** is easy to apply and does not dispense independently beyond the solder area. It has excellent wetting properties and is characterised by an optimal solder joint. The 500 g jar is absolute stable and prevents therefore an accidentally leakage. Practical is also our SIMPLE-fix à 75 g.

Washing

The flux residues are corrosive and have to be thoroughly removed with water.

Storage advices

Store in tightly closed containers protected against solar radiation and humidity. Simple-fix phials have generally to be stored in upright position! Stored properly the product is durable at least 24 months.

Delivery form

Also the container sizes are matched with the requirements of the roofing trade:

0,500 kg jar with brush insert
 75 g SIMPLE-fix
 100g SIMPLE-brush

Other container sizes and bulk packs are deliverable on request.