

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
EU

Printing date 12.08.2025

Version number 10 (replaces version 9)

Revision: 12.08.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Soft solder, Sn100Ni+/ Sn100Ni+ High-Ge/ HAL-Sn100Ni+/ Sn100Ni+S (Sn99,57Cu0,4Ni0,02Ge0,01)

UFI: not necessary.

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Application of the substance / the mixture *Brazing alloy*

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number: *Not required as this product is not subject to labelling.*

EuPCS: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture**Classification according to Regulation (EC) No 1272/2008**

The product is not classified, according to the CLP regulation.

Additional information: *No classification and labeling for environmental hazards, see section 12*

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 *Void*

Hazard pictograms *Void*

Signal word *Void*

Hazard statements *Void*

Additional information:

EUH210 Safety data sheet available on request.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: *Not applicable.*

vPvB: *Not applicable.*

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: *Mixture: consisting of the following components.*

Dangerous components:

CAS: 7440-31-5 EINECS: 231-141-8 Reg.nr.: 01-2119486474-28	tin substance with a Community workplace exposure limit	50-100%
CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-026-00-0 Reg.nr.: 01-2119480154-42	copper ⚠ Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1)	<1%
CAS: 7440-02-0 EINECS: 231-111-4 Index number: 028-002-00-7 Reg.nr.: 01-2119438727-29	nickel powder ⚠ Carc. 2, H351; STOT RE 1, H372 ⚠ Skin Sens. 1, H317	<0.065%

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CAS: 7440-56-4	germanium	(Contd. of page 1)
EINECS: 231-164-3	☠ Repr. 2, H361; STOT RE 2, H373 Aquatic Chronic 3, H412	<0.012%
Reg.nr.: 01-2120761271-61		

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture No further relevant information available.

5.3 Advice for firefighters

Protective equipment: Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Wear protective clothing.

6.2 Environmental precautions: No special measures required.

6.3 Methods and material for containment and cleaning up: Allow to solidify. Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Ensure that suitable extractors are available on processing machines

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Store away from foodstuffs.

Further information about storage conditions: Store in dry conditions.

Storage class: 13

7.3 Specific end use(s) No further relevant information available.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:	
7440-31-5 tin	
WES (Australia)	Long-term value: 2 mg/m ³
MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg. compds., **org. compds.
7440-50-8 copper	
WES (Australia)	Long-term value: 1* 0.2** mg/m ³ *dust & mists (as Cu) **fume
AGW (Germany)	Long-term value: 0.045 (A) 0.200 (E) mg/m ³ 8 (II) (A) 4 (II) (E); AGS, 10, als Cu
WEL (Great Britain)	Short-term value: 2** mg/m ³ Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists (as Cu)
OEL (Ireland)	Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists

Regulatory information

WES (Australia): Workplace exposure standards for airborne contaminants

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2024 CoP for the Safety, Health and Welfare at Work

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures: Do not eat, drink, smoke or sniff while working.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

Hand protection Heat resistant gloves

Penetration time of glove material Value for the permeation: Level ≤ -

Eye/face protection in cases of application: protective goggles

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	Silver-coloured
Odour:	Odourless
Odour threshold:	Not determined.
Melting point/freezing point:	227 °C
Boiling point or initial boiling point and boiling range	Undetermined.
Flammability	Not determined.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH	Not applicable.

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Viscosity:	
Kinematic viscosity	<i>Not applicable.</i>
Dynamic:	<i>Not applicable.</i>
Solubility	
water:	<i>Insoluble.</i>
Partition coefficient n-octanol/water (log value)	<i>Not determined.</i>
Vapour pressure:	<i>Not applicable.</i>
Density and/or relative density	
Density:	<i>Not determined.</i>
Relative density	<i>Not determined.</i>
Vapour density	<i>Not applicable.</i>
Particle characteristics	<i>See section 3.</i>
9.2 Other information	
Appearance:	
Form:	<i>Solid</i>
Important information on protection of health and environment, and on safety.	
Ignition temperature:	<i>Product is not selfigniting.</i>
Explosive properties:	<i>Product does not present an explosion hazard.</i>
Solvent content:	
Organic solvents:	<i>0.0 %</i>
VOC (EC)	<i>0.00 %</i>
Solids content:	<i>100.0 %</i>
Change in condition	
Evaporation rate	<i>Not applicable.</i>
Information with regard to physical hazard classes	
Explosives	<i>Void</i>
Flammable gases	<i>Void</i>
Aerosols	<i>Void</i>
Oxidising gases	<i>Void</i>
Gases under pressure	<i>Void</i>
Flammable liquids	<i>Void</i>
Flammable solids	<i>Void</i>
Self-reactive substances and mixtures	<i>Void</i>
Pyrophoric liquids	<i>Void</i>
Pyrophoric solids	<i>Void</i>
Self-heating substances and mixtures	<i>Void</i>
Substances and mixtures, which emit flammable gases in contact with water	<i>Void</i>
Oxidising liquids	<i>Void</i>
Oxidising solids	<i>Void</i>
Organic peroxides	<i>Void</i>
Corrosive to metals	<i>Void</i>
Desensitised explosives	<i>Void</i>

SECTION 10: Stability and reactivity

- 10.1 Reactivity** *No further relevant information available.*
- 10.2 Chemical stability**
- Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- 10.3 Possibility of hazardous reactions** *Reacts with acids, alkalis and oxidising agents.*
- 10.4 Conditions to avoid** *No further relevant information available.*
- 10.5 Incompatible materials:** *No further relevant information available.*
- 10.6 Hazardous decomposition products:** *No dangerous decomposition products known.*

SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
Acute toxicity *Based on available data, the classification criteria are not met.*

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Primary irritant effect:**Skin corrosion/irritation** Based on available data, the classification criteria are not met.**Serious eye damage/irritation** Based on available data, the classification criteria are not met.**Respiratory or skin sensitisation**

nickel content: <0,065%

Mixture was subjected to an investigation according to DIN 1811 - nickel permeability.

Sample number: 2016-03780

Result: <0.50 µg / cm² / week**Germ cell mutagenicity** Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity** Based on available data, the classification criteria are not met.**STOT-single exposure** Based on available data, the classification criteria are not met.**STOT-repeated exposure** Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity**Aquatic toxicity:** No further relevant information available.**chronic aquatic toxicity:**

Classification conditions Copper (029-024-00-X) Environmental hazard not fulfilled.

Classification criteria Copper (029-026-00-0) specific surface area > 0.67 mm²/mg not fulfilled.

Therefore no classification and labelling for Aquatic Acute 1 (H400) and Aquatic Chronic 1 (H410).

12.2 Persistence and degradability No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects**Additional ecological information:****General notes:**

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

Not hazardous for water.

SECTION 13: Disposal considerations

13.1 Waste treatment methods**Recommendation** Contact manufacturer for recycling information.**European waste catalogue**

17 04 07: mixed metals

spool:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging: void.**Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number or ID number

ADR, ADN, IMDG, IATA

Void

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14.2 UN proper shipping name ADR, ADN, IMDG, IATA	Void
14.3 Transport hazard class(es) ADR, ADN, IMDG, IATA Class	Void
14.4 Packing group ADR, IMDG, IATA	Void
14.5 Environmental hazards: Marine pollutant:	No
14.6 Special precautions for user	Not applicable.
14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
UN "Model Regulation":	Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I *None of the ingredients is listed.*

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) *None of the ingredients are included.*

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:

Information about limitation of use: *Employment restrictions concerning juveniles must be observed.*

Waterhazard class: *Generally not hazardous for water.*

15.2 Chemical safety assessment: *A Chemical Safety Assessment has not been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

03.09.2015: adaption to Regulation 453/2010/EG, 830/2015/EU, 2012/18/EU

30.05.2017: chapter 8.2

21.03.2018: chapter 8.1, 13

09.06.2020: chapter 1, 8.1, 11

18.01.2021: chapter 15

09.03.2022: chapter 15, 16

28.08.2023: chapter 3, 12

14.08.2024: chapter 1

12.08.2025: chapter 2, 8.1, 12

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:

Relevant phrases

H317 *May cause an allergic skin reaction.*

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*H351 Suspected of causing cancer.**H361 Suspected of damaging fertility or the unborn child.**H372 Causes damage to organs through prolonged or repeated exposure.**H373 May cause damage to organs through prolonged or repeated exposure.**H400 Very toxic to aquatic life.**H410 Very toxic to aquatic life with long lasting effects.**H412 Harmful to aquatic life with long lasting effects.***Contact: Dr. M. Probst****Version number of previous version: 9****Abbreviations and acronyms:***RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)**IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)**ICAO: International Civil Aviation Organisation**ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)**ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)**IMDG: International Maritime Code for Dangerous Goods**IATA: International Air Transport Association**GHS: Globally Harmonised System of Classification and Labelling of Chemicals**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**VOC: Volatile Organic Compounds (USA, EU)**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**Skin Sens. 1: Skin sensitisation – Category 1**Carc. 2: Carcinogenicity – Category 2**Repr. 2: Reproductive toxicity – Category 2**STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1**STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2**Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1**Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1**Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3***Safety data sheet SD3125**

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