

Safety data sheet
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 15.11.2023

Version number 4

Revision: 15.11.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: High melting solders ISO-Tin,
Sn98Ni+/ Sn96Cu4Ni

UFI: not applicable.



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture *Brazing alloy*

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

http://www.felder.de

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

Not necessary, due to the fact that the product does not need to be labelled.

Tel: +49 208 8503529

EuPCs: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 *Void*

Hazard pictograms *Void*

Signal word *Void*

Hazard statements *Void*

Additional information:

Safety data sheet available on request.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: *Not applicable.*

vPvB: *Not applicable.*

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: *Mixture: consisting of the following components.*

Dangerous components:

CAS: 7440-31-5 EINECS: 231-141-8 Reg.nr.: 01-2119486474-28	<i>tin</i> substance with a Community workplace exposure limit	96-98%
CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X Reg.nr.: 01-2119480154-42	<i>copper</i> ◆ Aquatic Chronic 2, H411	<5%
CAS: 7440-02-0 EINECS: 231-111-4 Index number: 028-002-00-7 Reg.nr.: 01-2119438727-29	<i>nickel (massive)</i> ◆ Carc. 2, H351; STOT RE 1, H372; ◆ Skin Sens. 1, H317	<0.06%

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Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

After eye contact:

Rinse opened eye for several minutes under running water.

Seek medical treatment.

After swallowing:

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

Use fire extinguishing methods suitable to surrounding conditions.

Special powder for metal fires. Do not use water.

For safety reasons unsuitable extinguishing agents: Water

5.2 Special hazards arising from the substance or mixture No further relevant information available.

5.3 Advice for firefighters

Protective equipment: Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Wear protective clothing.

6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up: Allow to solidify. Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure that suitable extractors are available on processing machines

Extractors are required on all machines used for thermal processing or splinter removal processes.

Ensure good ventilation/exhaustion at the workplace.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Store away from foodstuffs.

Further information about storage conditions: Store in dry conditions.

Storage class: 13

7.3 Specific end use(s) No further relevant information available.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

7440-31-5 tin

MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg. compds., **org. compds.

7440-50-8 copper

MAK (Germany)	Long-term value: 0.01 A mg/m ³ als Cu
WEL (Great Britain)	Short-term value: 2** mg/m ³ Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists (as Cu)
OEL (Ireland)	Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists

Regulatory information

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

WEL (Great Britain): EH40/2020

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls No further data; see section 7.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Do not eat, drink, smoke or sniff while working.

Wash hands before breaks and at the end of work.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

Hand protection

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Eye/face protection

Safety glasses

Body protection:

Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour: Silver-coloured

Odour: Odourless

Odour threshold: Not determined.

Boiling point or initial boiling point and boiling range Undetermined.

Flammability Not determined.

Lower and upper explosion limit

Lower: Not determined.

Upper: Not determined.

Flash point: Not applicable.

Decomposition temperature: Not determined.

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pH	<i>Not applicable.</i>
Viscosity:	
Kinematic viscosity	<i>Not applicable.</i>
Dynamic:	<i>Not applicable.</i>
Solubility	
water:	<i>Insoluble.</i>
Partition coefficient n-octanol/water (log value)	<i>Not determined.</i>
Vapour pressure:	<i>Not applicable.</i>
Density and/or relative density	
Density:	<i>Not determined.</i>
Relative density	<i>Not determined.</i>
Vapour density	<i>Not applicable.</i>
Particle characteristics	
See section 3.	
9.2 Other information	
Appearance:	
Form:	<i>Solid</i>
Important information on protection of health and environment, and on safety.	
Ignition temperature:	<i>Product is not selfigniting.</i>
Explosive properties:	<i>Product does not present an explosion hazard.</i>
Solvent content:	
Organic solvents:	<i>0.0 %</i>
Solids content:	<i>100.0 %</i>
Change in condition	
Evaporation rate	<i>Not applicable.</i>
Information with regard to physical hazard classes	
Explosives	<i>Void</i>
Flammable gases	<i>Void</i>
Aerosols	<i>Void</i>
Oxidising gases	<i>Void</i>
Gases under pressure	<i>Void</i>
Flammable liquids	<i>Void</i>
Flammable solids	<i>Void</i>
Self-reactive substances and mixtures	<i>Void</i>
Pyrophoric liquids	<i>Void</i>
Pyrophoric solids	<i>Void</i>
Self-heating substances and mixtures	<i>Void</i>
Substances and mixtures, which emit flammable gases in contact with water	<i>Void</i>
Oxidising liquids	<i>Void</i>
Oxidising solids	<i>Void</i>
Organic peroxides	<i>Void</i>
Corrosive to metals	<i>Void</i>
Desensitised explosives	<i>Void</i>

SECTION 10: Stability and reactivity

10.1 Reactivity *No further relevant information available.*

10.2 Chemical stability

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

10.3 Possibility of hazardous reactions *Reacts with acids, alkalis and oxidising agents.*

10.4 Conditions to avoid *No further relevant information available.*

10.5 Incompatible materials: *No further relevant information available.*

10.6 Hazardous decomposition products: *No dangerous decomposition products known.*

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity *Based on available data, the classification criteria are not met.*

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Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Mixture was analysed according to DIN 1811 - nickel permissivity. Sample number: 2016-03780 Result: <0.50 µg/cm²/week

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure Based on available data, the classification criteria are not met.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

chronic aquatic toxicity: Classification criteria Copper (029-024-00-X) Environmental hazard not fulfilled.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11.

12.7 Other adverse effects

Additional ecological information:

General notes:

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation Contact manufacturer for recycling information.

European waste catalogue

17 04 07: mixed metals

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number or ID number

ADR, ADN, IMDG, IATA Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Void

Class

Void

14.4 Packing group

ADR, IMDG, IATA

Void

14.5 Environmental hazards:

Marine pollutant:

No

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14.6 Special precautions for user	<i>Not applicable.</i>
14.7 Maritime transport in bulk according to IMO instruments	<i>Not applicable.</i>
UN "Model Regulation":	<i>Void</i>

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I *None of the ingredients is listed.*

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) *None of the ingredients are listed.*

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:

Information about limitation of use: Employment restrictions concerning juveniles must be observed.

Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

02.03.2016: adaption to regulation 453/2010/EC, 830/2015/EU, 2012/18/EU

04.10.2021: section 1, 3, 13, 15, 16

15.11.2023: section 3, 11, 12, 15

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:

Relevant phrases

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H372 Causes damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

Contact: Dr. M. Probst

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Sens. 1: Skin sensitisation – Category 1

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Carc. 2: Carcinogenicity – Category 2

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

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