

# Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/  
EU

Printing date 04.06.2025

Version number 11 (replaces version 10)

Revision: 14.05.2025

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**1.1 Product identifier**

Trade name: **ISO-CORE "CLEAR", leadfree**  
**Sn100Ni+, Sn100-403C, Sn99Ag+,**  
**Sn98Ag+, Sn96Ag+, Sn95Ag+**  
**Sn97Ag3, Sn96,5Ag3,5, Sn95Ag5**  
**Sn97Cu3, Sn99,3Cu0,7,**  
**Sn96,5Ag3Cu0,5, Sn95,5Ag3,8Cu0,7**



UFI: not applicable.

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

**Application of the substance / the mixture**

Brazing alloy

Soldering flux

**1.3 Details of the supplier of the safety data sheet****Manufacturer/Supplier:**

Felder GmbH  
 Im Lipperfeld 11  
 D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>e-mail: [info@felder.de](mailto:info@felder.de)**Further information obtainable from:**

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: [mprobst@felder.de](mailto:mprobst@felder.de)**1.4 Emergency telephone number:** Not required as this product is not subject to labelling.

EuPCS: PC-TEC-24

## SECTION 2: Hazards identification

**2.1 Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

**2.2 Label elements**

Labelling according to Regulation (EC) No 1272/2008 Void

Hazard pictograms Void

Signal word Void

Hazard statements Void

**Additional information:**

EUH210 Safety data sheet available on request.

**2.3 Other hazards****Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

## SECTION 3: Composition/information on ingredients

**3.2 Mixtures**

Description: Mixture: consisting of the following components.

**Dangerous components:**

CAS: 7440-31-5	tin	50-100%
EINECS: 231-141-8	substance with a Community workplace exposure limit	
Reg.nr.: 01-2119486474-28		

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CAS: 7440-22-4 EINECS: 231-131-3 Reg.nr.: 01-2119555669-21	silver substance with a Community workplace exposure limit	<5%
CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X Reg.nr.: 01-2119480154-42	copper ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	<5%

**Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**General information:** Take affected persons out into the fresh air.

**After inhalation:** Supply fresh air; consult doctor in case of complaints.

**After skin contact:**

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

**After eye contact:** Call a doctor immediately.

**After swallowing:**

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing agents:**

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

**5.2 Special hazards arising from the substance or mixture** No further relevant information available.

### 5.3 Advice for firefighters

**Protective equipment:** No special measures required.

## SECTION 6: Accidental release measures

**6.1 Personal precautions, protective equipment and emergency procedures** Wear protective clothing.

**6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

**6.3 Methods and material for containment and cleaning up:** Allow to solidify. Pick up mechanically.

### 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## SECTION 7: Handling and storage

**7.1 Precautions for safe handling** Ensure that suitable extractors are available on processing machines

**Information about fire - and explosion protection:** No special measures required.

### 7.2 Conditions for safe storage, including any incompatibilities

**Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:** Store away from foodstuffs.

**Further information about storage conditions:** Store in dry conditions.

**Storage class:** 13

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7.3 Specific end use(s) No further relevant information available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:	
<b>7440-31-5 tin</b>	
WES (Australia)	Long-term value: 2 mg/m <sup>3</sup>
MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m <sup>3</sup> Long-term value: 2* 0.1** mg/m <sup>3</sup> IOELV, *metal, oxide, inorg. compds., **org. compds.
<b>7440-22-4 silver</b>	
IOELV (EU)	Long-term value: 0.1 mg/m <sup>3</sup>
WES (Australia)	Long-term value: 0.1 mg/m <sup>3</sup>
AGW (Germany)	Long-term value: 0.1 E mg/m <sup>3</sup> 8(II); DFG, EU
WEL (Great Britain)	Long-term value: 0.1 mg/m <sup>3</sup>
OEL (Ireland)	Long-term value: 0.1 mg/m <sup>3</sup> IOELV
<b>7440-50-8 copper</b>	
WES (Australia)	Long-term value: 1* 0.2** mg/m <sup>3</sup> *dust & mists (as Cu) **fume
AGW (Germany)	Long-term value: 0.045 (A) 0.200 (E) mg/m <sup>3</sup> 8 (II) (A) 4 (II) (E); AGS, 10, als Cu
WEL (Great Britain)	Short-term value: 2** mg/m <sup>3</sup> Long-term value: 0.2* 1** mg/m <sup>3</sup> *fume **dusts and mists (as Cu)
OEL (Ireland)	Long-term value: 0.2* 1** mg/m <sup>3</sup> *fume **dusts and mists

### Regulatory information

WES (Australia): Workplace exposure standards for airborne contaminants

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2024 CoP for the Safety, Health and Welfare at Work

IOELV (EU): (EU) 2019/1831

AGW (Germany): TRGS 900

WEL (Great Britain): EH40/2020

### recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

7440-22-4 silver: ISO 15202(F, E), BIA 8600(D), NIOSH 7301(E)

**Additional information:** The lists valid during the making were used as basis.

### 8.2 Exposure controls

#### Appropriate engineering controls

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

#### Appropriate engineering controls:

Ensure adequate ventilation.

Remove the soldering fumes by suitable suction devices.

#### Individual protection measures, such as personal protective equipment

**General protective and hygienic measures:** Do not eat, drink, smoke or sniff while working.

#### Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

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Hand protection *Heat resistant gloves*Penetration time of glove material *Value for the permeation: Level ≤ -*Eye/face protection *Safety glasses*Body protection: *Protective work clothing*

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### General Information

Physical state	<i>Solid</i>
Colour:	<i>Silver grey</i>
Odour:	<i>Odourless</i>
Odour threshold:	<i>Not determined.</i>
Melting point/freezing point:	<i>Not applicable</i>
Boiling point or initial boiling point and boiling range	<i>Not applicable</i>
Flammability	<i>Not determined.</i>
Lower and upper explosion limit	
Lower:	<i>Not determined.</i>
Upper:	<i>Not determined.</i>
Flash point:	<i>Not applicable.</i>
Decomposition temperature:	<i>Not determined.</i>
pH	<i>Not applicable.</i>
Viscosity:	
Kinematic viscosity	<i>Not applicable.</i>
Dynamic:	<i>Not applicable.</i>
Solubility	
water:	<i>Insoluble.</i>
Partition coefficient n-octanol/water (log value)	<i>Not determined.</i>
Vapour pressure:	<i>Not applicable.</i>
Density and/or relative density	
Density:	<i>Not applicable</i>
Relative density	<i>Not determined.</i>
Vapour density	<i>Not applicable.</i>
Particle characteristics	<i>See section 3.</i>

### 9.2 Other information

Appearance:	
Form:	<i>Solid</i>
Important information on protection of health and environment, and on safety.	
Ignition temperature:	<i>Product is not selfigniting.</i>
Explosive properties:	<i>Product does not present an explosion hazard.</i>
Solvent content:	
Organic solvents:	<i>0.0 %</i>
Solids content:	<i>100.0 %</i>
Change in condition	
Evaporation rate	<i>Not applicable.</i>

#### Information with regard to physical hazard classes

Explosives	<i>Void</i>
Flammable gases	<i>Void</i>
Aerosols	<i>Void</i>
Oxidising gases	<i>Void</i>
Gases under pressure	<i>Void</i>
Flammable liquids	<i>Void</i>
Flammable solids	<i>Void</i>
Self-reactive substances and mixtures	<i>Void</i>
Pyrophoric liquids	<i>Void</i>

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Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** *No further relevant information available.*
- 10.2 Chemical stability**  
**Thermal decomposition / conditions to be avoided:**  
*No decomposition if used and stored according to specifications.*
- 10.3 Possibility of hazardous reactions** *Reacts with acids, alkalis and oxidising agents.*
- 10.4 Conditions to avoid** *No further relevant information available.*
- 10.5 Incompatible materials:** *No further relevant information available.*
- 10.6 Hazardous decomposition products:** *Possible in traces.*

## SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**  
**Acute toxicity** *Based on available data, the classification criteria are not met.*  
**Primary irritant effect:**  
**Skin corrosion/irritation** *Based on available data, the classification criteria are not met.*  
**Serious eye damage/irritation** *Based on available data, the classification criteria are not met.*  
**Respiratory or skin sensitisation**  
*Nickel content <0.065%*  
*Mixture was analysed according to DIN 1811 - Nickel content.*  
*Sample number: 2016-03780*  
*Result: <<0.50 µg/cm<sup>2</sup>/week*  
**Germ cell mutagenicity** *Based on available data, the classification criteria are not met.*  
**Carcinogenicity** *Based on available data, the classification criteria are not met.*  
**Reproductive toxicity** *Based on available data, the classification criteria are not met.*  
**STOT-single exposure** *Based on available data, the classification criteria are not met.*  
**STOT-repeated exposure** *Based on available data, the classification criteria are not met.*  
**Aspiration hazard** *Based on available data, the classification criteria are not met.*
- 11.2 Information on other hazards**

### Endocrine disrupting properties

*None of the ingredients is listed.*

## SECTION 12: Ecological information

- 12.1 Toxicity**  
**Aquatic toxicity:** *No further relevant information available.*  
**chronic aquatic toxicity:**  
*Classification conditions Copper (029-024-00-X) Environmental hazard not fulfilled.*  
*Classification conditions Copper (029-026-00-0) specific surface area < 0,67 mm<sup>2</sup>/mg.*
- 12.2 Persistence and degradability** *No further relevant information available.*
- 12.3 Bioaccumulative potential** *No further relevant information available.*
- 12.4 Mobility in soil** *No further relevant information available.*
- 12.5 Results of PBT and vPvB assessment**  
**PBT:** *Not applicable.*  
**vPvB:** *Not applicable.*

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**12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

**12.7 Other adverse effects****Additional ecological information:****General notes:**

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods**

**Recommendation** Contact manufacturer for recycling information.

**European waste catalogue**

17 04 07: mixed metals

**spool:**

15 01 02: plastic packaging

**overpack:**

15 01 01: paper and cardboard packaging

**Uncleaned packaging:** void.

**Recommendation:** Disposal must be made according to official regulations.

## SECTION 14: Transport information

**14.1 UN number or ID number**

ADR, ADN, IMDG, IATA

Void

**14.2 UN proper shipping name**

ADR, ADN, IMDG, IATA

Void

**14.3 Transport hazard class(es)**

ADR, ADN, IMDG, IATA

Class

Void

**14.4 Packing group**

ADR, IMDG, IATA

Void

**14.5 Environmental hazards:**

**Marine pollutant:**

No

**14.6 Special precautions for user**

Not applicable.

**14.7 Maritime transport in bulk according to IMO**

instruments

Not applicable.

UN "Model Regulation":

Void

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Directive 2012/18/EU

**Named dangerous substances - ANNEX I** None of the ingredients is listed.

**REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)** None of the ingredients are included.

**DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

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**REGULATION (EU) 2019/1148****Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

**Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

**Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

**Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

**National regulations:****Information about limitation of use:** *Employment restrictions concerning juveniles must be observed.***Waterhazard class:** *Water hazard class 1 (Self-assessment): slightly hazardous for water.***15.2 Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.***SECTION 16: Other information**

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

**Reasons for changes:**

31.08.2015: matching section 1, 8, 15 to Regulations 453/2010/EC, 830/2015/EU, 2012/18/EU

17.09.2015: addition section 8.2.1

25.02.2016: section 1: Sn100C

28.08.2016: section 1: Sn95Ag5

05.04.2018: section 13

17.10.2019: section 1

22.01.2021: section 1, 3, 8, 15, 16

19.05.2022: section 15

29.05.2024: section 2, 11, 12

14.05.2025: section 1, 8, 12

**Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:****Relevant phrases**

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

**Contact:** Dr. M. Probst**Version number of previous version:** 10**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

**Safety data sheet SD3128**