

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
EU

Printing date 10.11.2025

Version number 8 (replaces version 7)

Revision: 23.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: ISO-Core "RA" ,SnPb(Sb), PbSn(Sb)
Pb 40-74%, Sn 25-60%, Sb 0-5%
Sn60Pb40, Sn63Pb37, Sn63Pb36,65Sb0,35,
Pb50Sn50, Pb60Sn40, Pb70Sn30

**UFI:**

ISO-Core "RA" Sn60Pb40: SFJ9-V05C-9009-XSEM
 ISO-Core "RA" Sn63Pb37: TNM2-J3YM-2009-P4DN
 ISO-Core "RA" Sn63Pb36,65Sb0,35: GRM2-23P0-C00S-CFYQ
 ISO-Core "RA" Pb50Sn50: 2UM2-K3CD-P008-0TJS
 ISO-Core "RA" Pb60Sn40: 6WM2-331S-Y00S-P54U
 ISO-Core "RA" Pb70Sn30: T0N2-K3R6-9008-AGQW

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Brazing alloy
 Soldering flux

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Felder GmbH
 Im Lipperfeld 11
 D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

24-hour emergency information:

Giftnotruf Berlin, counselling in German and English

Phone: (030) 30686 700

EuPCS: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture**Classification according to Regulation (EC) No 1272/2008**

GHS08 health hazard

Repr. 1A H360FD May damage fertility. May damage the unborn child.

Lact. H362 May cause harm to breast-fed children.

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS09 environment

Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

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Hazard pictograms

GHS08 GHS09

Signal word *Danger***Hazard-determining components of labelling:***lead***Hazard statements***H360FD May damage fertility. May damage the unborn child.**H362 May cause harm to breast-fed children.**H372 Causes damage to organs through prolonged or repeated exposure.**H410 Very toxic to aquatic life with long lasting effects.***Precautionary statements***P260 Do not breathe dust/fume/gas/mist/vapours/spray.**P263 Avoid contact during pregnancy and while nursing.**P264 Wash thoroughly after handling.**P308+P313 IF exposed or concerned: Get medical advice/attention.**P405 Store locked up.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***Additional information:***EUH208 Contains Rosin. May produce an allergic reaction.**Restricted to professional users.***2.3 Other hazards****Results of PBT and vPvB assessment****PBT:** *Not applicable.***vPvB:** *Not applicable.*

SECTION 3: Composition/information on ingredients

3.2 Mixtures**Description:** *Mixture: consisting of the following components.*

Dangerous components:		
CAS: 7439-92-1 EINECS: 231-100-4 Index number: 082-014-00-7 Reg.nr.: 01-2119513221-59	<i>lead</i> ⚠ Repr. 1A, H360FD; Lact., H362; STOT RE 1, H372 ⚠ Aquatic Chronic 1, H410 (M=10)	37-75%
CAS: 7440-31-5 EINECS: 231-141-8 Reg.nr.: 01-2119486474-28	<i>tin</i> substance with a Community workplace exposure limit	25-63%
CAS: 8050-09-7 EINECS: 232-475-7 Index number: 650-015-00-7 Reg.nr.: 01-2119480418-32	<i>Rosin</i> ⚠ Skin Sens. 1, H317	<1%
SVHC		
7439-92-1	<i>lead</i>	

Additional information: *For the wording of the listed hazard phrases refer to section 16.*

SECTION 4: First aid measures

4.1 Description of first aid measures**General information:** *Take affected persons out into the fresh air.***After inhalation:** *Supply fresh air; consult doctor in case of complaints.***After skin contact:***Wash hands regularly.**After contact with the molten product, cool rapidly with cold water.**Do not pull solidified product off the skin.*

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Seek medical treatment.

After eye contact: *Rinse opened eye for several minutes under running water.*

After swallowing: *Rinse out mouth and then drink plenty of water.*

4.2 Most important symptoms and effects, both acute and delayed *No further relevant information available.*

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

*Use fire extinguishing methods suitable to surrounding conditions.
 CO₂, sand, extinguishing powder. Do not use water.*

For safety reasons unsuitable extinguishing agents: *Water*

5.2 Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

5.3 Advice for firefighters

Protective equipment:

Do not inhale explosion gases or combustion gases.

Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective clothing.

Mount respiratory protective device.

6.2 Environmental precautions: *Do not allow to enter sewers/ surface or ground water.*

6.3 Methods and material for containment and cleaning up:

Allow to solidify. Pick up mechanically.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Extractors are required on all machines used for thermal processing or splinter removal processes.

Provide suction extractors if dust is formed.

Any unavoidable deposit of dust must be regularly removed.

Ensure good ventilation/exhaustion at the workplace.

Information about fire - and explosion protection: *Keep respiratory protective device available.*

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: *No special requirements.*

Information about storage in one common storage facility: *Store away from foodstuffs.*

Further information about storage conditions:

Store under lock and key and with access restricted to technical experts or their assistants only.

Store in dry conditions.

Keep container tightly sealed.

Storage class: 6.1 D

7.3 Specific end use(s) *No further relevant information available.*

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

7440-31-5 tin

WES (Australia)	Long-term value: 2 mg/m ³
MAK (Germany)	vgl.Abschn.IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV,*metal, oxide, inorg.compds.,**org.compds.

7439-92-1 lead

AGW (EU)	Long-term value: 0.15 mg/m ³
BOELV (EU)	Long-term value: 0.15 mg/m ³ as Pb
WES (Australia)	Long-term value: 0.05 mg/m ³
MAK (Germany)	Long-term value: 0.004E mg/m ³ vgl.Abschn.XII
OEL (Ireland)	Long-term value: 0.15 mg/m ³ Repr1A, BOELV

7440-36-0 antimony

WES (Australia)	Long-term value: 0.5 mg/m ³ as Sb
MAK (Germany)	vgl.Abschn.XII
WEL (Great Britain)	Long-term value: 0.5 mg/m ³ as Sb
OEL (Ireland)	Long-term value: 0.5 mg/m ³ as Sb

8050-09-7 Rosin

MAK (Germany)	vgl.Abschn.IV
WEL (Great Britain)	Short-term value: 0.15 mg/m ³ Long-term value: 0.05 mg/m ³ Sen

Regulatory information

WES (Australia): Workplace exposure standards for airborne contaminants

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2024 CoP for the Safety, Health and Welfare at Work

BOELV (EU): EU 2022/431

WEL (Great Britain): EH40/2020

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7439-92-1 lead: NIOSH 7702(E) "lead"

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7440-36-0 antimony: NIOSH 7300, 7301, 7303(E), OSHA ID-121(E); BIA Nr. 6175 Meßverfahren 1, 2(D)

Ingredients with biological limit values:

7439-92-1 lead

BAT (EU)	70 µg/dl blood lead
BGW (Germany)	150 µg/l Untersuchungsmaterial: Vollblut Probennahmezeitpunkt: keine Beschränkung Parameter: Blei

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

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8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

Pregnant women should strictly avoid inhalation or skin contact.

Do not eat, drink, smoke or sniff while working.

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P3

Hand protection



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Heat-resistant glove with nitrile palm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: ≥ 0.2 mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR

Eye/face protection in cases of application: protective goggles

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	Silver-coloured
Odour:	Odourless
Odour threshold:	Not determined.
Melting point/freezing point:	183-255 °C
Boiling point or initial boiling point and boiling range	Undetermined.
Flammability	Not determined.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH	Not applicable.
Viscosity:	
Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.
Solubility	
water:	Insoluble.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure:	Not applicable.

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Density and/or relative density

Density: *Not determined.*
Relative density *Not determined.*
Vapour density *Not applicable.*
Particle characteristics *See section 3.*

9.2 Other information**Appearance:****Form:** *Solid***Important information on protection of health and environment, and on safety.****Ignition temperature:** *Product is not selfigniting.***Explosive properties:** *Product does not present an explosion hazard.***Solvent content:****VOC (EC)** *0.00 %***Solids content:** *100.0 %***Change in condition****Evaporation rate** *Not applicable.***Information with regard to physical hazard classes****Explosives** *Void***Flammable gases** *Void***Aerosols** *Void***Oxidising gases** *Void***Gases under pressure** *Void***Flammable liquids** *Void***Flammable solids** *Void***Self-reactive substances and mixtures** *Void***Pyrophoric liquids** *Void***Pyrophoric solids** *Void***Self-heating substances and mixtures** *Void***Substances and mixtures, which emit flammable****gases in contact with water** *Void***Oxidising liquids** *Void***Oxidising solids** *Void***Organic peroxides** *Void***Corrosive to metals** *Void***Desensitised explosives** *Void***SECTION 10: Stability and reactivity****10.1 Reactivity** *No further relevant information available.***10.2 Chemical stability****Thermal decomposition / conditions to be avoided:** *No decomposition if used according to specifications.***10.3 Possibility of hazardous reactions***Toxic fumes may be released if heated above the decomposition point.**Reacts with strong acids and oxidising agents.**Develops toxic gases/fumes.***10.4 Conditions to avoid** *No further relevant information available.***10.5 Incompatible materials:** *No further relevant information available.***10.6 Hazardous decomposition products:***Toxic metal oxide smoke**Leadoxide vapour***SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity** *Based on available data, the classification criteria are not met.***Primary irritant effect:****Skin corrosion/irritation** *Based on available data, the classification criteria are not met.*

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Serious eye damage/irritation *Based on available data, the classification criteria are not met.*
Respiratory or skin sensitisation *Based on available data, the classification criteria are not met.*
Germ cell mutagenicity *Based on available data, the classification criteria are not met.*
Carcinogenicity *Based on available data, the classification criteria are not met.*
Reproductive toxicity
May damage fertility. May damage the unborn child.
May cause harm to breast-fed children.
STOT-single exposure *Based on available data, the classification criteria are not met.*
STOT-repeated exposure
Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard *Based on available data, the classification criteria are not met.*
11.2 Information on other hazards

Endocrine disrupting properties
<i>None of the ingredients is listed.</i>

SECTION 12: Ecological information

12.1 Toxicity**Aquatic toxicity:** *No further relevant information available.***12.2 Persistence and degradability** *No further relevant information available.***12.3 Bioaccumulative potential** *No further relevant information available.***12.4 Mobility in soil** *No further relevant information available.***12.5 Results of PBT and vPvB assessment****PBT:** *Not applicable.***vPvB:** *Not applicable.***12.6 Endocrine disrupting properties***The product does not contain substances with endocrine disrupting properties.***12.7 Other adverse effects****Additional ecological information:****General notes:***Avoid transfer into the environment.**The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary**Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water**Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.*

SECTION 13: Disposal considerations

13.1 Waste treatment methods**Recommendation***Contact manufacturer for recycling information.**Must not be disposed together with household garbage. Do not allow product to reach sewage system.***European waste catalogue***17 04 09*: metal waste contaminated with hazardous substances**HP 5: Specific Target Organ Toxicity (STOT)/Aspiration Toxicity**HP 10: Toxic for reproduction**spool:**15 01 02: plastic packaging**packaging:**15 01 01: paper and cardboard packaging***Uncleaned packaging:** *void.***Recommendation:** *Disposal must be made according to official regulations.*

SECTION 14: Transport information

14.1 UN number or ID number**ADR, IMDG, IATA**

UN3077

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14.2 UN proper shipping name

ADR

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
SOLID, N.O.S.
(LEAD)

IMDG, IATA

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,
N.O.S. (lead)

14.3 Transport hazard class(es)

ADR, IMDG, IATA



Class

9 Miscellaneous dangerous substances and articles.

Label

9

14.4 Packing group

ADR, IMDG, IATA

III

14.5 Environmental hazards:

Marine pollutant:

No

Symbol (fish and tree)

Special marking (ADR):

Symbol (fish and tree)

Special marking (IATA):

Symbol (fish and tree)

14.6 Special precautions for user

Warning: Miscellaneous dangerous substances and articles.

Hazard identification number (Kemler code):

90

EMS Number:

F-A,S-F

Stowage Category

A

Stowage Code

SW23 When transported in BK3 bulk container, see 7.6.2.12 and
7.7.3.9.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

Transport/Additional information:

ADR

Limited quantities (LQ)

5 kg

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

Transport category

3

Tunnel restriction code

(-)

Remarks:

Special regulation SV 375 (not subject to ADR, if
inner packaging maximum 5kg/5liter)

Suspension of hazardous goods classification for solid lead (no
environmental hazard) M366 'Environmentally hazardous metal
alloys containing lead' (<https://unece.org/transport/road-transport/adr-multilateral-agreements>).

IMDG

Limited quantities (LQ)

5 kg

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

UN "Model Regulation":

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
SOLID, N.O.S.
(LEAD), 9, III

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

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Seveso category E1 Hazardous to the Aquatic Environment**Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t**Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t**REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)** None of the ingredients are included.**REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction:** 63, 30**Regulation (EU) No 649/2012**

7439-92-1 | lead

Unterkategorie: i(2); Beschränkung: sr

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

7439-92-1 | lead

REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:**Additional classification according to Decree on Hazardous Materials, Annex II:**

Can cause cancer if present as respirable dust.

Information about limitation of use:

Employment restrictions concerning women of child-bearing age must be observed.

Employment restrictions concerning pregnant and lactating women must be observed.

Employment restrictions concerning juveniles must be observed.

Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.**Other regulations, limitations and prohibitive regulations****Substances of very high concern (SVHC) according to REACH, Article 57**

7439-92-1 | lead

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

11.07.2018: chapter 3, 15 SVHC

18.03.2020: chapter 1

03.05.2021: chapter 15, 16

21.03.2022: chapter 1, 3, 8, 15

02.05.2024: chapter 8

26.02.2025: chapter 1, 2, 3, 8, 14, 15 (21. ATP)

23.10.2025: chapter 14

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases**

H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to organs through prolonged or repeated exposure.

H410 Very toxic to aquatic life with long lasting effects.

Recommended restriction of use For commercial users only

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Contact: Dr. M. Probst**Version number of previous version: 7****Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 1A: Reproductive toxicity – Category 1A

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Safety data sheet SD3453

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