

Safety data sheet

according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 24.10.2022

Version number 4

Revision: 24.10.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: ISO-Core "Kolo", SnPb, PbSn(Sb)
Sn 20,0-80,0%, Pb 80,0-20,0%, Sb 0,5-2,0%
Sn60Pb40, Sn63Pb37, Pb50Sn50, Pb60Sn40,
Pb70Sn30, Pb65Sn35, Pb74Sn25Sb1

**UFI:**

Sn60Pb40: 5XK9-F0W3-G00Q-6KAQ
 Sn63Pb37: E833-M3A3-400E-45FM
 Sn50Pb50: XA33-430G-E00W-TH1P
 Pb60Sn40: 4E33-M3PV-R00D-FUMR
 Pb65Sn35: QH33-43D9-100W-466T
 Pb70Sn30: TK33-N32P-C00D-SHSV

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Soldering flux
 Brazing alloy

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Felder GmbH
 Im Lipperfeld 11
 D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

24 hr. emergency information:

Poison emergency call Berlin

"Giftnotruf Berlin"

Tel.: 0049-30-30686 790

Information which should have been included on the identification label.

(Annex I No. 1.3.4 REGULATION (EC) No 1272/2008)

Metals in massive form, alloys, mixtures containing polymers and mixtures containing elastomers do not require a label

according to this Annex, if they do not present a hazard to human health by inhalation, ingestion or contact with skin or

to the aquatic environment in the form in which they are placed on the market, although classified as hazardous in accordance with the criteria of this Annex.

see chapter 2.2

EuPCS: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture**Classification according to Regulation (EC) No 1272/2008**

GHS08 health hazard

Repr. 1A H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.

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2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified according to the CLP regulation. A label is not required (CLP Annex I, 1.3.4.1.)

The information according to CLP Annex I, 1.3.4.2. will be announced in section 2.2.

Hazard pictograms



GHS08

Signal word *Danger*

Hazard-determining components of labelling:

lead

Hazard statements

H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

P260 Do not breathe dusts or mists.

P263 Avoid contact during pregnancy and while nursing.

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

Contains Rosin. May produce an allergic reaction.

Restricted to professional users.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.



vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture: consisting of the following components.

Dangerous components:

CAS: 7440-31-5 EINECS: 231-141-8 Reg.nr.: 01-2119486474-28	tin	substance with a Community workplace exposure limit	20-<80%
CAS: 7439-92-1 EINECS: 231-100-4 Index number: 082-014-00-7 Reg.nr.: 01-2119513221-59	lead	 Repr. 1A, H360FD-H362; STOT RE 1, H372	20-<80%
CAS: 8050-09-7 EINECS: 232-475-7 Index number: 650-015-00-7 Reg.nr.: 01-2119480418-32	Rosin	 Skin Sens. 1, H317	<1%

SVHC

7439-92-1 | lead

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation: Supply fresh air; consult doctor in case of complaints.

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After skin contact:*After contact with the molten product, cool rapidly with cold water.**Do not pull solidified product off the skin.**Seek medical treatment.***After eye contact:** *Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.***After swallowing:** *Rinse out mouth and then drink plenty of water.***4.2 Most important symptoms and effects, both acute and delayed** *No further relevant information available.***4.3 Indication of any immediate medical attention and special treatment needed***No further relevant information available.*

SECTION 5: Firefighting measures

5.1 Extinguishing media**Suitable extinguishing agents:***Use fire extinguishing methods suitable to surrounding conditions.**CO₂, powder or water spray. Fight larger fires with water spray.***For safety reasons unsuitable extinguishing agents:** *Water with full jet***5.2 Special hazards arising from the substance or mixture** *No further relevant information available.***5.3 Advice for firefighters****Protective equipment:***Do not inhale explosion gases or combustion gases.**Wear self-contained respiratory protective device.*

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures*Ensure adequate ventilation**Use respiratory protective device against the effects of fumes/dust/aerosol.***6.2 Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.***6.3 Methods and material for containment and cleaning up:***Allow to solidify. Pick up mechanically.**Dispose contaminated material as waste according to item 13.***6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.*

SECTION 7: Handling and storage

7.1 Precautions for safe handling*Ensure that suitable extractors are available on processing machines**Extractors are required on all machines used for thermal processing or splinter removal processes.***Information about fire - and explosion protection:** *No special measures required.***7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** *No special requirements.***Information about storage in one common storage facility:** *Store away from foodstuffs.***Further information about storage conditions:***Store in dry conditions.**Store under lock and key and out of the reach of children.***Storage class:** 6.1 D**7.3 Specific end use(s)** *No further relevant information available.*

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

7440-31-5 tin

MAK (Germany)	vgl.Abschn.IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg.compds., **org. compds.

7439-92-1 lead

AGW (EU)	Long-term value: 0.15 mg/m ³
BOELV (EU)	Long-term value: 0.15 mg/m ³ as Pb
MAK (Germany)	vgl.Abschn.XII
OEL (Ireland)	Long-term value: 0.15 mg/m ³ Repr1A, BOELV

7440-36-0 antimony

MAK (Germany)	vgl.Abschn.XII
WEL (Great Britain)	Long-term value: 0.5 mg/m ³ as Sb
OEL (Ireland)	Long-term value: 0.5 mg/m ³ as Sb

8050-09-7 Rosin

MAK (Germany)	vgl.Abschn.IV
WEL (Great Britain)	Short-term value: 0.15 mg/m ³ Long-term value: 0.05 mg/m ³ Sen

Regulatory information

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

BOELV (EU): EU 2022/431

WEL (Great Britain): EH40/2020

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7439-92-1 lead: NIOSH 7702(E), OSHA 1006(E), OSHA ID-206(E)

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7440-36-0 antimony: NIOSH 7300, 7301, 7303(E), OSHA ID-121(E); BIA Nr. 6175 Meßverfahren 1, 2(D)

Ingredients with biological limit values:

7439-92-1 lead

BAT (EU)	70 µg/dl blood lead
BGW (Germany)	150 µg/l Untersuchungsmaterial: Vollblut Probennahmezeitpunkt: keine Beschränkung Parameter: Blei, AGS

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

Pregnant women should strictly avoid inhalation or skin contact.

Do not eat, drink, smoke or sniff while working.

Keep away from foodstuffs, beverages and feed.

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Wash hands before breaks and at the end of work.

Store protective clothing separately.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P3

Hand protection

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

heat-resistant glove with nitrile inner glove.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: ≥ 0.2 mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

Eyeface protection in cases of application: protective goggles

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	<i>Silver-coloured</i>
Odour:	<i>Odourless</i>
Odour threshold:	<i>Not determined.</i>
Melting point/freezing point:	<i>179-240 °C</i>
Boiling point or initial boiling point and boiling range	<i>Undetermined.</i>
Flammability	<i>Not determined.</i>
Lower and upper explosion limit	
Lower:	<i>Not determined.</i>
Upper:	<i>Not determined.</i>
Flash point:	<i>Not applicable.</i>
Decomposition temperature:	<i>Not determined.</i>
pH	<i>Not applicable.</i>
Viscosity:	
Kinematic viscosity	<i>Not applicable.</i>
Dynamic:	<i>Not applicable.</i>
Solubility	
water:	<i>Insoluble.</i>
Partition coefficient n-octanol/water (log value)	<i>Not determined.</i>
Vapour pressure at 20 °C:	<i><1 hPa</i>
Density and/or relative density	
Density at 20 °C:	<i>8.5 g/cm³</i>
Relative density	<i>Not determined.</i>
Vapour density	<i>Not applicable.</i>
Particle characteristics	<i>See item 3.</i>

9.2 Other information

Appearance:

Form: *Solid*

Important information on protection of health and environment, and on safety.

Auto-ignition temperature: *Product is not selfigniting.*

Explosive properties: *Product does not present an explosion hazard.*

Solvent content:

VOC (EC) *0.00 %*

Solids content: *100.0 %*

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Change in condition**Evaporation rate**

Not applicable.

Information with regard to physical hazard classes**Explosives**

Void

Flammable gases

Void

Aerosols

Void

Oxidising gases

Void

Gases under pressure

Void

Flammable liquids

Void

Flammable solids

Void

Self-reactive substances and mixtures

Void

Pyrophoric liquids

Void

Pyrophoric solids

Void

Self-heating substances and mixtures

Void

Substances and mixtures, which emit flammable gases in contact with water

Void

Oxidising liquids

Void

Oxidising solids

Void

Organic peroxides

Void

Corrosive to metals

Void

Desensitised explosives

Void

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.**10.2 Chemical stability****Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.**10.3 Possibility of hazardous reactions**

Toxic fumes may be released if heated above the decomposition point.

Reacts with acids, alkalis and oxidising agents.

Develops toxic gases/fumes.

10.4 Conditions to avoid No further relevant information available.**10.5 Incompatible materials:** No further relevant information available.**10.6 Hazardous decomposition products:**

Toxic metal oxide smoke

Leadoxide vapour

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**Acute toxicity** Based on available data, the classification criteria are not met.**Skin corrosion/irritation** Based on available data, the classification criteria are not met.**Serious eye damage/irritation** Based on available data, the classification criteria are not met.**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.**Germ cell mutagenicity** Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity**

May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

STOT-single exposure Based on available data, the classification criteria are not met.**STOT-repeated exposure**

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties**

None of the ingredients is listed.

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SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11.

12.7 Other adverse effects

Additional ecological information:

General notes:

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Contact manufacturer for recycling information.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

17 04 09*: metal waste contaminated with hazardous substances

HP 5: Specific Target Organ Toxicity (STOT)/Aspiration Toxicity

HP 10: Toxic for reproduction

spool:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number or ID number

ADR, ADN, IMDG, IATA

Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA

Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Class

Void

14.4 Packing group

ADR, IMDG, IATA

Void

14.5 Environmental hazards:

Marine pollutant:

No

14.6 Special precautions for user

Not applicable.

14.7 Maritime transport in bulk according to IMO

instruments

Not applicable.

UN "Model Regulation":

Void

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I *None of the ingredients is listed.*

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) *None of the ingredients are listed.*

REGULATION (EC) No 1907/2006 ANNEX XVII *Conditions of restriction: 63, 30*

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

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REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:

Additional classification according to Decree on Hazardous Materials, Annex II:

Can cause cancer if present as respirable dust.

Information about limitation of use:

Employment restrictions concerning women of child-bearing age must be observed.

Employment restrictions concerning pregnant and lactating women must be observed.

Employment restrictions concerning juveniles must be observed.

Waterhazard class: *Water hazard class 1 (Self-assessment): slightly hazardous for water.*

Other regulations, limitations and prohibitive regulations

Substances of very high concern (SVHC) according to REACH, Article 57

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15.2 Chemical safety assessment: *A Chemical Safety Assessment has not been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

16.10.2015: Section 1, 8, 15 Adaptation to Regulation 453/2010 / EC, 830/2015 / EU, 18/2012 / EU

16.03.2016: Section 1: further alloy

09.07.2018: Section 3, 15

24.10.2022: Section 1, 8.1, 15

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:

Relevant phrases

H317 *May cause an allergic skin reaction.*

H360FD *May damage fertility. May damage the unborn child.*

H362 *May cause harm to breast-fed children.*

H372 *Causes damage to organs through prolonged or repeated exposure.*

Recommended restriction of use *For commercial use only.*

Contact: *Dr. M. Probst*

Abbreviations and acronyms:

RID: *Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

ICAO: *International Civil Aviation Organisation*

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ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 1A: Reproductive toxicity – Category 1A

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

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