

Safety data sheet
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 20.03.2023

Version number 7 (replaces version 6)

Revision: 20.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Soft solder and tinning paste Sn97Cu3
Weichlöt-und Verzinnungspaste Sn97Cu3

UFI: 8EG9-Q0KT-X00E-2KF2



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Soldering flux

Brazing alloy

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH

Im Lipperfeld 11

D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

http://www.felder.de

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

24 hr. emergency information:

Poison emergency call Berlin

"Giftnotruf Berlin"

Tel.: 0049-30-30686 790

EuPCs: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

STOT SE 3 H335 May cause respiratory irritation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS05



GHS07



GHS09

Signal word *Danger*

Hazard-determining components of labelling:

zinc chloride

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Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts
Isotridecanol 6EO

Hazard statements

H314 Causes severe skin burns and eye damage.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

P260 Do not breathe dusts or mists.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Labelling of packages where the contents do not exceed 125 ml**Hazard pictograms**

GHS05 GHS07 GHS09

Signal word Danger**Hazard-determining components of labelling:**

zinc chloride

Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts

Isotridecanol 6EO

Hazard statements

H314 Causes severe skin burns and eye damage.

H335 May cause respiratory irritation.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

P260 Do not breathe dusts or mists.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P363 Wash contaminated clothing before reuse.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients**3.2 Mixtures****Description:** Mixture: consisting of the following components.**Dangerous components:**

CAS: 7646-85-7	zinc chloride	<10%
EINECS: 231-592-0	◆ Skin Corr. 1B, H314; ◆ Aquatic Acute 1, H400; Aquatic Chronic 1, H410;	
Index number: 030-003-00-2	◆ Acute Tox. 4, H302	
Reg.nr.: 01-2119472431-44	Specific concentration limit: STOT SE 3; H335: C ≥ 5 %	

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CAS: 68411-30-3 EINECS: 270-115-0 Reg.nr.: 01-2119489428-22	Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts   Skin Irrit. 2, H315; Aquatic Chronic 3, H412	<10%
CAS: 69011-36-5 Reg.nr.: <1t/year	Isotridecanol 6EO  	<5%
CAS: 12125-02-9 EINECS: 235-186-4 Index number: 017-014-00-8 Reg.nr.: 01-2119487950-27	ammonium chloride  Eye Irrit. 2, H319	<5%
CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X Reg.nr.: 01-2119480154-42	copper 	<2.5%

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation: In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

Immediately wash with water and soap and rinse thoroughly.

After eye contact:

Protect unharmed eye.

Seek medical treatment.

Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents: CO₂, powder or water spray. Fight larger fires with water spray.

5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Hydrogen chloride (HCl)

5.3 Advice for firefighters

Protective equipment: Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Particular danger of slipping on leaked/spilled product.

Wear protective equipment. Keep unprotected persons away.

6.2 Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:

Use neutralising agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Ensure that suitable extractors are available on processing machines
Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Store away from foodstuffs.

Further information about storage conditions: Keep container tightly sealed.

Storage class: 8 A

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

7440-31-5 tin

MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg. compds., **org. compds.

7646-85-7 zinc chloride

MAK (Germany)	Long-term value: 0.1A* 2E** mg/m ³ *alveolengängig; **einatembar
WEL (Great Britain)	Short-term value: 2 mg/m ³ Long-term value: 1 mg/m ³
OEL (Ireland)	Short-term value: 2 mg/m ³ Long-term value: 1 mg/m ³

12125-02-9 ammonium chloride

WEL (Great Britain)	Short-term value: 20 mg/m ³ Long-term value: 10 mg/m ³
OEL (Ireland)	Short-term value: 20 mg/m ³ Long-term value: 10 mg/m ³

7440-50-8 copper

MAK (Germany)	Long-term value: 0.01 A mg/m ³ als Cu
WEL (Great Britain)	Short-term value: 2** mg/m ³ Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists (as Cu)
OEL (Ireland)	Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists

Regulatory information

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

WEL (Great Britain): EH40/2020

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7646-85-7 zinc chloride: NIOSH 7300, 7301, 7303(E) "Zinc", OSHA, ID-121(E)

12125-02-9 ammonium chloride: OSHA, ID-188 (E) "ammonia"

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls No further data; see item 7.

Appropriate engineering controls:

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

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Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Respiratory protection:

Filter P2

Filter B

Hand protection



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Butyl rubber, BR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: ≥ 0.7 mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

Eye/face protection



Tightly sealed goggles

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:

Light grey

Odour:

Characteristic

Odour threshold:

Not determined.

Melting point/freezing point:

230-250 (Legierung) °C

Boiling point or initial boiling point and boiling range *100 °C*

Flammability

Not determined.

Lower and upper explosion limit

Not determined.

Lower:

Not determined.

Upper:

Not determined.

Flash point:

Not applicable.

Decomposition temperature:

Not determined.

pH

Slightly acidic

Viscosity:

Not applicable.

Kinematic viscosity

Not applicable.

Dynamic:

Not applicable.

Solubility

Insoluble.

water:

Not determined.

Partition coefficient n-octanol/water (log value)

Not determined.

Vapour pressure at 20 °C:

23 hPa

Density and/or relative density

2.4-2.7 g/cm³

Density at 20 °C:

Not determined.

Relative density

Not applicable.

Vapour density

Not applicable.

Particle characteristics

See item 3.

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9.2 Other information**Appearance:**Form: *Pasty***Important information on protection of health and environment, and on safety.****Ignition temperature:***Product is not selfigniting.***Explosive properties:***Product does not present an explosion hazard.***Solvent content:****Organic solvents:**

0.0 %

VOC (EC)

0.0 %

Change in condition**Evaporation rate***Not applicable.***Information with regard to physical hazard classes**

Explosives	<i>Void</i>
Flammable gases	<i>Void</i>
Aerosols	<i>Void</i>
Oxidising gases	<i>Void</i>
Gases under pressure	<i>Void</i>
Flammable liquids	<i>Void</i>
Flammable solids	<i>Void</i>
Self-reactive substances and mixtures	<i>Void</i>
Pyrophoric liquids	<i>Void</i>
Pyrophoric solids	<i>Void</i>
Self-heating substances and mixtures	<i>Void</i>
Substances and mixtures, which emit flammable gases in contact with water	<i>Void</i>
Oxidising liquids	<i>Void</i>
Oxidising solids	<i>Void</i>
Organic peroxides	<i>Void</i>
Corrosive to metals	<i>Void</i>
Desensitised explosives	<i>Void</i>

SECTION 10: Stability and reactivity**10.1 Reactivity** *No further relevant information available.***10.2 Chemical stability****Thermal decomposition / conditions to be avoided:***No decomposition if used and stored according to specifications.***10.3 Possibility of hazardous reactions** *Reacts with acids, alkalis and oxidising agents.***10.4 Conditions to avoid** *No further relevant information available.***10.5 Incompatible materials:** *No further relevant information available.***10.6 Hazardous decomposition products:** *Irritant gases/vapours***SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity** *Based on available data, the classification criteria are not met.***LD/LC50 values relevant for classification:****ATE (Acute Toxicity Estimates)**

Oral | LD50 | 3,263-5,577 mg/kg (rat)

Skin corrosion/irritation*Causes severe skin burns and eye damage.***Serious eye damage/irritation***Causes serious eye damage.***Respiratory or skin sensitisation** *Based on available data, the classification criteria are not met.***Germ cell mutagenicity** *Based on available data, the classification criteria are not met.***Carcinogenicity** *Based on available data, the classification criteria are not met.***Reproductive toxicity** *Based on available data, the classification criteria are not met.***STOT-single exposure***May cause respiratory irritation.*

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STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects

Remark:

Toxic for algae

Toxic for water fleas

Toxic for fish

Additional ecological information:

General notes:

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

12 01 14*: machining sludges containing hazardous substances

HP 8: Corrosive

HP 14: Ecotoxic

cleaned sale packaging:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging: 15 01 10*: packaging containing residues of or contaminated by hazardous substances

Recommendation: Disposal must be made according to official regulations.

Recommended cleansing agents:

mechanical scratching, clean with alkaline soap solution and subsequent rinsing with ethanol or isopropanol.

SECTION 14: Transport information

14.1 UN number or ID number

ADR, IMDG, IATA

UN3260

14.2 UN proper shipping name

ADR

3260 CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE), ENVIRONMENTALLY HAZARDOUS

CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE, copper), MARINE POLLUTANT

IATA

CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE)

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14.3 Transport hazard class(es)

ADR, IMDG



Class
Label
IATA

8 Corrosive substances.
8



Class
Label

8 Corrosive substances.
8

14.4 Packing group
ADR, IMDG, IATA

III

14.5 Environmental hazards:

Product contains environmentally hazardous substances: zinc chloride

Marine pollutant:

Yes

Special marking (ADR):

Symbol (fish and tree)

14.6 Special precautions for user

Symbol (fish and tree)

Hazard identification number (Kemler code):

Warning: Corrosive substances.

80

EMS Number:

F-A, S-B

Segregation groups

(SGG1) Acids

Stowage Category

A

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

Transport/Additional information:

ADR

Limited quantities (LQ)

5 kg

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

Transport category

3

Tunnel restriction code

E

IMDG

Limited quantities (LQ)

1 kg

Excepted quantities (EQ)

Code: E2

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 500 g

UN "Model Regulation":

UN 3260 CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S.
(ZINC CHLORIDE), 8, III, ENVIRONMENTALLY HAZARDOUS

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Directive 2012/18/EU

Named dangerous substances - ANNEX I *None of the ingredients is listed.*Seveso category E2 *Hazardous to the Aquatic Environment*

Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t

Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) *None of the ingredients are listed.*REGULATION (EC) No 1907/2006 ANNEX XVII *Conditions of restriction: 65***DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II***None of the ingredients is listed.*

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REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))***None of the ingredients is listed.***Annex II - REPORTABLE EXPLOSIVES PRECURSORS***None of the ingredients is listed.***Regulation (EC) No 273/2004 on drug precursors***None of the ingredients is listed.***Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors***None of the ingredients is listed.***National regulations:****Information about limitation of use:** Employment restrictions concerning juveniles must be observed.**Waterhazard class:** Water hazard class 3 (Self-assessment): extremely hazardous for water.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

06.09.2017: section 9: density

17.08.2018: section 2, 13

04.02.2019: section 11.1

23.02.2020: section 1

03.12.2021: section 3, 11, 12 15, 16

20.03.2023. section 8, 11, 14, 15

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases**

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Contact: Dr. M. Probst**Version number of previous version:** 6**Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

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Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

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