

# Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/  
EU

Printing date 11.06.2025

Version number 8 (replaces version 7)

Revision: 11.06.2025

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**1.1 Product identifier****Trade name: Soft soldering and tinning paste Sn97Cu3****UFI: 8EG9-Q0KT-X00E-2KF2****1.2 Relevant identified uses of the substance or mixture and uses advised against***No further relevant information available.***Application of the substance / the mixture***Soldering flux**Brazing alloy***1.3 Details of the supplier of the safety data sheet****Manufacturer/Supplier:**

FELDER GMBH

Im Lipperfeld 11

D-46047 Oberhausen

Tel.: 0208/8 50 35-0

Fax.: 0208/2 60 80

<http://www.felder.de>e-mail: [info@felder.de](mailto:info@felder.de)**Further information obtainable from:***lab**(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)**email: [mprobst@felder.de](mailto:mprobst@felder.de)***1.4 Emergency telephone number:***24-hour emergency information:**Giftnotruf Berlin, counselling in German and English**Phone: (030) 30686 700***EuPCS: PC-TEC-24**

## SECTION 2: Hazards identification

**2.1 Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008****GHS05 corrosion***Skin Corr. 1B      H314 Causes severe skin burns and eye damage.**Eye Dam. 1      H318 Causes serious eye damage.***GHS09 environment***Aquatic Chronic 2    H411 Toxic to aquatic life with long lasting effects.***GHS07***STOT SE 3      H335 May cause respiratory irritation.***2.2 Label elements****Labelling according to Regulation (EC) No 1272/2008***The product is classified and labelled according to the CLP regulation.***Hazard pictograms**

GHS05 GHS07 GHS09

**Signal word** *Danger***Hazard-determining components of labelling:***zinc chloride**Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts**Isotridecanol 6EO*

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**Hazard statements***H314 Causes severe skin burns and eye damage.**H335 May cause respiratory irritation.**H411 Toxic to aquatic life with long lasting effects.***Precautionary statements***P101 If medical advice is needed, have product container or label at hand.**P102 Keep out of reach of children.**P103 Read carefully and follow all instructions.**P260 Do not breathe dusts or mists.**P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**P403+P233 Store in a well-ventilated place. Keep container tightly closed.**P405 Store locked up.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***Labelling of packages where the contents do not exceed 125 ml****Hazard pictograms**

GHS05 GHS07 GHS09

**Signal word** *Danger***Hazard-determining components of labelling:***zinc chloride**Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts**Isotridecanol 6EO***Hazard statements***H314 Causes severe skin burns and eye damage.**H335 May cause respiratory irritation.***Precautionary statements***P101 If medical advice is needed, have product container or label at hand.**P102 Keep out of reach of children.**P103 Read carefully and follow all instructions.**P260 Do not breathe dusts or mists.**P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.**P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**P310 Immediately call a POISON CENTER/doctor.**P363 Wash contaminated clothing before reuse.**P403+P233 Store in a well-ventilated place. Keep container tightly closed.**P405 Store locked up.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***2.3 Other hazards****Results of PBT and vPvB assessment****PBT:** *Not applicable.***vPvB:** *Not applicable.***SECTION 3: Composition/information on ingredients****3.2 Mixtures****Description:** *Mixture: consisting of the following components.*

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Dangerous components:		
CAS: 7646-85-7 EINECS: 231-592-0 Index number: 030-003-00-2 Reg.nr.: 01-2119472431-44	zinc chloride ⚠ Skin Corr. 1B, H314 ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410 ⚠ Acute Tox. 4, H302 Specific concentration limit: STOT SE 3; H335: C ≥ 5 %	<10%
CAS: 68411-30-3 EINECS: 270-115-0 Reg.nr.: 01-2119489428-22	Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts ⚠ Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315 Aquatic Chronic 3, H412	<10%
CAS: 69011-36-5 Reg.nr.: <1t/year	Isotridecanol 6EO ⚠ Eye Dam. 1, H318 Aquatic Chronic 3, H412	<5%
CAS: 12125-02-9 EINECS: 235-186-4 Index number: 017-014-00-8 Reg.nr.: 01-2119487950-27	ammonium chloride ⚠ Acute Tox. 4, H302; Eye Irrit. 2, H319	<5%
CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X Reg.nr.: 01-2119480154-42	copper ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	<2.5%

**Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**General information:** Take affected persons out into the fresh air.

**After inhalation:** In case of unconsciousness place patient stably in side position for transportation.

#### After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

Immediately wash with water and soap and rinse thoroughly.

#### After eye contact:

Protect unharmed eye.

Seek medical treatment.

Rinse opened eye for several minutes under running water. Then consult a doctor.

#### After swallowing:

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing agents:** CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray.

### 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Hydrogen chloride (HCl)

### 5.3 Advice for firefighters

**Protective equipment:** Do not inhale explosion gases or combustion gases.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Particular danger of slipping on leaked/spilled product.

Wear protective equipment. Keep unprotected persons away.

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**6.2 Environmental precautions:**

Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.

**6.3 Methods and material for containment and cleaning up:**

Use neutralising agent.  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.

**6.4 Reference to other sections**

See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## SECTION 7: Handling and storage

**7.1 Precautions for safe handling** Ensure that suitable extractors are available on processing machines  
**Information about fire - and explosion protection:** No special measures required.

**7.2 Conditions for safe storage, including any incompatibilities****Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.  
**Information about storage in one common storage facility:** Store away from foodstuffs.  
**Further information about storage conditions:** Keep container tightly sealed.

**Storage class:** 8 A**7.3 Specific end use(s)** No further relevant information available.

## SECTION 8: Exposure controls/personal protection

**8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:****7440-31-5 tin**

WES (Australia)	Long-term value: 2 mg/m <sup>3</sup>
MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m <sup>3</sup> Long-term value: 2* 0.1** mg/m <sup>3</sup> IOELV, *metal, oxide, inorg. compds., **org. compds.

**7646-85-7 zinc chloride**

WES (Australia)	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
MAK (Germany)	Long-term value: 0.1A* 2E** mg/m <sup>3</sup> *alveolengängig; **einatembar
WEL (Great Britain)	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
OEL (Ireland)	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>

**12125-02-9 ammonium chloride**

WES (Australia)	Short-term value: 20 mg/m <sup>3</sup> Long-term value: 10 mg/m <sup>3</sup> fume
WEL (Great Britain)	Short-term value: 20 mg/m <sup>3</sup> Long-term value: 10 mg/m <sup>3</sup>
OEL (Ireland)	Short-term value: 20 mg/m <sup>3</sup> Long-term value: 10 mg/m <sup>3</sup>

**7440-50-8 copper**

WES (Australia)	Long-term value: 1* 0.2** mg/m <sup>3</sup> *dust & mists (as Cu) **fume
AGW (Germany)	Long-term value: 0.045 (A) 0.200 (E) mg/m <sup>3</sup> 8 (II) (A) 4 (II) (E); AGS, 10, als Cu
WEL (Great Britain)	Short-term value: 2** mg/m <sup>3</sup> Long-term value: 0.2* 1** mg/m <sup>3</sup> *fume **dusts and mists (as Cu)

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OEL (Ireland)	Long-term value: 0.2* 1** mg/m <sup>3</sup> *fume **dusts and mists
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**Regulatory information**

WES (Australia): Workplace exposure standards for airborne contaminants

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2024 CoP for the Safety, Health and Welfare at Work

WEL (Great Britain): EH40/2020

AGW (Germany): TRGS 900

**recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:**

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

7646-85-7 zinc chloride: NIOSH 7300, 7301, 7303(E) "Zinc", OSHA, ID-121(E)

12125-02-9 ammonium chloride: OSHA, ID-188 (E) "ammonia"

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

**Additional information:** The lists valid during the making were used as basis.**8.2 Exposure controls****Appropriate engineering controls** No further data; see section 7.**Appropriate engineering controls:**

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

**Individual protection measures, such as personal protective equipment****General protective and hygienic measures:**

Do not eat, drink, smoke or sniff while working.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

**Respiratory protection:**

Filter P2

Filter B

**Hand protection**

Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**

Butyl rubber, BR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material:  $\geq 0.7$  mm**Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level  $\leq 6$ **Eyeface protection**

Tightly sealed goggles

**Body protection:** Protective work clothing**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information**

Colour:	Light grey
Odour:	Characteristic
Odour threshold:	Not determined.
Melting point/freezing point:	230-250 (Legierung) °C
Boiling point or initial boiling point and boiling range	100 °C
Flammability	Not determined.

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**Lower and upper explosion limit**

Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH	Slightly acidic Not applicable.

**Viscosity:**

Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.

**Solubility**

water:	Insoluble.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure at 20 °C:	23 hPa
Density and/or relative density	
Density at 20 °C:	2.4-2.7 g/cm <sup>3</sup>
Relative density	Not determined.
Vapour density	Not applicable.
Particle characteristics	See section 3.

**9.2 Other information****Appearance:**

Form:	Pasty
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**Important information on protection of health and environment, and on safety.**

Ignition temperature:	Product is not selfigniting.
Explosive properties:	Product does not present an explosion hazard.
Solvent content:	
Organic solvents:	0.0 %
VOC (EC)	0.0 %
Change in condition	
Evaporation rate	Not applicable.

**Information with regard to physical hazard classes**

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

**SECTION 10: Stability and reactivity****10.1 Reactivity** No further relevant information available.**10.2 Chemical stability****Thermal decomposition / conditions to be avoided:**

No decomposition if used and stored according to specifications.

**10.3 Possibility of hazardous reactions** Reacts with acids, alkalis and oxidising agents.**10.4 Conditions to avoid** No further relevant information available.**10.5 Incompatible materials:** No further relevant information available.

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10.6 Hazardous decomposition products: Irritant gases/vapours

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Based on available data, the classification criteria are not met.

#### LD/LC50 values relevant for classification:

##### ATE (Acute Toxicity Estimates)

Oral | LD50 | 5,890-6,297 mg/kg (rat)

#### Primary irritant effect:

##### Skin corrosion/irritation

Causes severe skin burns and eye damage.

##### Serious eye damage/irritation

Causes serious eye damage.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

#### STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

### 11.2 Information on other hazards

#### Endocrine disrupting properties

None of the ingredients is listed.

## SECTION 12: Ecological information

### 12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

### 12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

### 12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

### 12.7 Other adverse effects

#### Remark:

Toxic for algae

Toxic for water fleas

Toxic for fish

#### Additional ecological information:

##### General notes:

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

#### European waste catalogue

12 01 14\*: Processing sludges containing dangerous substances

HP 8: corrosive

HP 14: ecotoxic

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*cleaned sales packaging (metal can):**15 01 04: metal packaging**cleaned sales packaging (plastic can):**15 01 02: plastic packaging**outer packaging:**15 01 01: Paper and cardboard packaging***Uncleaned packaging:***15 01 10\*: Packaging containing residues of hazardous substances or contaminated by hazardous substances***Recommendation:** *Disposal must be made according to official regulations.***Recommended cleansing agents:***mechanical scratching, clean with alkaline soap solution and subsequent rinsing with ethanol or isopropanol.*

## SECTION 14: Transport information

**14.1 UN number or ID number**

ADR, IMDG, IATA

UN3260

**14.2 UN proper shipping name**

ADR

3260 CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE), ENVIRONMENTALLY HAZARDOUS

IMDG

CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE, copper), MARINE POLLUTANT

IATA

CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S. (ZINC CHLORIDE)

**14.3 Transport hazard class(es)**

ADR, IMDG



Class

8 Corrosive substances.

Label

8

IATA



Class

8 Corrosive substances.

Label

8

**14.4 Packing group**

ADR, IMDG, IATA

III

**14.5 Environmental hazards:***Product contains environmentally hazardous substances: zinc chloride***Marine pollutant:**

Yes

*Symbol (fish and tree)***Special marking (ADR):***Symbol (fish and tree)***14.6 Special precautions for user***Warning: Corrosive substances.***Hazard identification number (Kemler code):**

80

**EMS Number:**

F-A,S-B

**Segregation groups**

(SGG1) Acids

**Stowage Category**

A

**14.7 Maritime transport in bulk according to IMO instruments***Not applicable.***Transport/Additional information:****ADR****Limited quantities (LQ)**

5 kg

**Excepted quantities (EQ)**

Code: E1

*Maximum net quantity per inner packaging: 30 g**Maximum net quantity per outer packaging: 1000 g***Transport category**

3

**Tunnel restriction code**

E

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**IMDG****Limited quantities (LQ)**

1 kg

**Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 500 g

**UN "Model Regulation":**UN 3260 CORROSIVE SOLID, ACIDIC, INORGANIC, N.O.S.  
(ZINC CHLORIDE), 8, III, ENVIRONMENTALLY HAZARDOUS

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** *None of the ingredients is listed.***Seveso category E2** *Hazardous to the Aquatic Environment***Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t**Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t**REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)** *None of the ingredients are included.***REGULATION (EC) No 1907/2006 ANNEX XVII** *Conditions of restriction: 65***DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II***None of the ingredients is listed.***REGULATION (EU) 2019/1148****Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))***None of the ingredients is listed.***Annex II - REPORTABLE EXPLOSIVES PRECURSORS***None of the ingredients is listed.***Regulation (EC) No 273/2004 on drug precursors***None of the ingredients is listed.***Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors***None of the ingredients is listed.***National regulations:****Information about limitation of use:** *Employment restrictions concerning juveniles must be observed.***Waterhazard class:** *Water hazard class 3 (Self-assessment): extremely hazardous for water.***15.2 Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

## SECTION 16: Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.***Reasons for changes:**

06.09.2017: section 9: density

17.08.2018: section 2, 13

04.02.2019: section 11.1

23.02.2020: section 1

03.12.2021: section 3, 11, 12 15, 16

20.03.2023: section 8, 11, 14, 15

11.06.2025: section 8.1

**Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:****Relevant phrases**

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

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*H410 Very toxic to aquatic life with long lasting effects.**H412 Harmful to aquatic life with long lasting effects.***Contact:** Dr. M. Probst**Version number of previous version:** 7**Abbreviations and acronyms:***RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)**IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)**ICAO: International Civil Aviation Organisation**ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)**ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)**IMDG: International Maritime Code for Dangerous Goods**IATA: International Air Transport Association**GHS: Globally Harmonised System of Classification and Labelling of Chemicals**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**ATE: Acute toxicity estimate values**Acute Tox. 4: Acute toxicity – Category 4**Skin Corr. 1B: Skin corrosion/irritation – Category 1B**Skin Irrit. 2: Skin corrosion/irritation – Category 2**Eye Dam. 1: Serious eye damage/eye irritation – Category 1**Eye Irrit. 2: Serious eye damage/eye irritation – Category 2**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3**Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1**Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1**Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2**Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3***Safety data sheet SD3429**

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