

Safety data sheet
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 02.11.2023

Version number 10 (replaces version 9)

Revision: 02.11.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Kabelflussmittel ISO-Flux "KF 070"
Cable fluxes ISO-Flux "KF 070"

UFI: P4F8-E02J-S00C-C7AT



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture Soldering flux

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu: 8:00 a.m. - 4:00 p.m./ fr: 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

Tel.: +49(0)208/ 85035-29

(Mo-Thu: 08:00 a.m.-04:00 p.m.; Fr: 08:00 a.m.-01:00p.m.)

EuPCs: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS02 GHS07

Signal word Danger

Hazard-determining components of labelling:

propan-2-ol

Hazard statements

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements

P101 *If medical advice is needed, have product container or label at hand.*

P102 *Keep out of reach of children.*

P103 *Read carefully and follow all instructions.*

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P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P303+P361+P353 IF ON SKIN (or hair):	Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES:	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

Labelling of packages where the contents do not exceed 125 ml
Hazard pictograms



GHS02 GHS07

Signal word Danger**Hazard-determining components of labelling:**

propan-2-ol

Hazard statements

H336 May cause drowsiness or dizziness.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients**3.2 Mixtures****Description:** Mixture: consisting of the following components.

Dangerous components:		
CAS: 67-63-0 EINECS: 200-661-7 Index number: 603-117-00-0 Reg.nr.: 01-2119457558-25	propan-2-ol Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336	<50%
EINECS: 233-113-0 Index number: 035-002-01-8 Reg.nr.: HBr gas: 01-2119479072-39	hydrobromic acid 48 % Met. Corr. 1, H290; Skin Corr. 1B, H314; STOT SE 3, H335 Specific concentration limits: Skin Corr. 1B; H314: C ≥ 40 % Skin Irrit. 2; H315: 10 % ≤ C < 40 % Eye Irrit. 2; H319: 10 % ≤ C < 40 % STOT SE 3; H335: C ≥ 10 %	<3%

Additional information: For the wording of the listed hazard phrases refer to section 16.**SECTION 4: First aid measures****4.1 Description of first aid measures****General information:** Take affected persons out into the fresh air.**After inhalation:**

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

Generally the product does not irritate the skin.

After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

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After swallowing:

*Rinse out mouth and then drink plenty of water.
Seek medical treatment.*

4.2 Most important symptoms and effects, both acute and delayed *No further relevant information available.*

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media**Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

5.3 Advice for firefighters**Protective equipment:**

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Keep away from ignition sources.

Wear protective equipment. Keep unprotected persons away.

6.2 Environmental precautions:

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

7.2 Conditions for safe storage, including any incompatibilities**Storage:**

Requirements to be met by storerooms and receptacles: *Store in a cool location.*

Information about storage in one common storage facility:

Store away from foodstuffs.

Store away from flammable substances.

Further information about storage conditions:

Protect from frost.

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Storage class: 3

7.3 Specific end use(s) *No further relevant information available.*

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

67-63-0 propan-2-ol

AGW (Germany)	Long-term value: 500 mg/m ³ , 200 ppm 2(II);DFG, Y
WEL (Great Britain)	Short-term value: 1250 mg/m ³ , 500 ppm Long-term value: 999 mg/m ³ , 400 ppm

Regulatory information

AGW (Germany): TRGS 900

WEL (Great Britain): EH40/2020

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

67-63-0 Propan-2-ol: BIA 8415(D), MétroPol Fiche 077 Alcohols en C3 à C8(F), MTA/MA-016/A89(ESP), DFG (D, E)
Solvent mixtures 6

Ingredients with biological limit values:

67-63-0 propan-2-ol

BGW (Germany)	25 mg/l Untersuchungsmaterial: Vollblut Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Aceton
	25 mg/l Untersuchungsmaterial: Urin Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Aceton

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation.

Explosion protection required. Remove all open flames. Remove ignition sources. Avoid sparks.

Take precautionary measures against electrostatic charging. Ground all devices.

Remove the fumes by means of suitable suction devices.

Appropriate engineering controls:

Ensure adequate ventilation.

Explosion protection equipment required. Extinguish all open flames. Remove sources of ignition. avoid sparks.

Take measures to prevent electrostatic charging. Ground all devices.

Removing the fumes by suitable suction devices.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter AX

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Hand protection



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

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Recommended thickness of the material: $\geq 0.4 \text{ mm}$

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 5

For the permanent contact gloves made of the following materials are suitable: Butyl rubber, BR

Not suitable are gloves made of the following materials:

Natural rubber, NR

PVC gloves

Eye/face protection



Tightly sealed goggles

Body protection: Solvent resistant protective clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	Colourless
Odour:	Alcohol-like
Odour threshold:	Not determined.
Melting point/freezing point:	- 90 °C
Boiling point or initial boiling point and boiling range	82 °C
Flammability	Not applicable.
Lower and upper explosion limit	
Lower:	2.0 Vol %
Upper:	12.0 Vol %
Flash point:	13 °C
Auto-ignition temperature:	425 °C
Decomposition temperature:	Not determined.
pH at 20 °C	2.5
Viscosity:	
Kinematic viscosity	Not determined.
Dynamic:	Not determined.
Solubility	
water:	Fully miscible.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure at 20 °C:	43 hPa
Density and/or relative density	
Density at 20 °C:	0.92 g/cm³
Relative density	Not determined.
Vapour density	Not determined.

9.2 Other information

Appearance:

Fluid

Important information on protection of health and environment, and on safety.

Ignition temperature:

Product is not selfigniting.

Explosive properties:

Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

Solvent content:

46.0 %

Organic solvents:

46.00 %

VOC (EC)

1.3 %

Solids content:

Change in condition

Not determined.

Evaporation rate

Void

Information with regard to physical hazard classes

Explosives

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Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Highly flammable liquid and vapour.
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions

Reacts with aluminium at raised temperatures.

Reacts with acids, alkalis and oxidising agents.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products: Flammable gases/vapours

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Based on available data, the classification criteria are not met.

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Causes serious eye irritation.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

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12.7 Other adverse effects**Additional ecological information:****General notes:**

Due to available data on eliminability/decomposition and bioaccumulation potential a prolonged damage of the environment is unlikely.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

14 06 02*: other halogenated solvents and solvent mixtures

HP 3: Flammable

HP 4: Irritant - skin irritation and eye damage

HP 5: Specific Target Organ Toxicity (STOT)/Aspiration Toxicity

cleaned plastic can:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging: 15 01 10*: packaging containing residues of or contaminated by hazardous substances

Recommendation: Disposal must be made according to official regulations.

Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information**14.1 UN number or ID number**

ADR, IMDG, IATA

UN1219

14.2 UN proper shipping name

ADR

1219 ISOPROPANOL (ISOPROPYL ALCOHOL)

IMDG, IATA

ISOPROPANOL (ISOPROPYL ALCOHOL)

14.3 Transport hazard class(es)

ADR, IMDG, IATA



Class

3 Flammable liquids.

Label

3

14.4 Packing group

ADR, IMDG, IATA

II

14.5 Environmental hazards:

Marine pollutant:

No

14.6 Special precautions for user

Warning: Flammable liquids.

Hazard identification number (Kemler code):

33

EMS Number:

F-E,S-D

Stowage Category

B

14.7 Maritime transport in bulk according to IMO

instruments

Not applicable.

Transport/Additional information:

ADR

1L

Limited quantities (LQ)

Code: E2

Excepted quantities (EQ)

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

Transport category

2

Tunnel restriction code

D/E

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IMDG

Limited quantities (LQ)
Excepted quantities (EQ)

1L**Code: E2****Maximum net quantity per inner packaging: 30 ml****Maximum net quantity per outer packaging: 500 ml****UN 1219 ISOPROPANOL (ISOPROPYL ALCOHOL), 3, II****UN "Model Regulation":**

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU**Named dangerous substances - ANNEX I** *None of the ingredients is listed.***Seveso category P5c FLAMMABLE LIQUIDS****Qualifying quantity (tonnes) for the application of lower-tier requirements** 5.000 t**Qualifying quantity (tonnes) for the application of upper-tier requirements** 50.000 t**REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)** *None of the ingredients are listed.***REGULATION (EC) No 1907/2006 ANNEX XVII** *Conditions of restriction: 3*

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

<i>None of the ingredients is listed.</i>

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

<i>None of the ingredients is listed.</i>

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

<i>None of the ingredients is listed.</i>

Regulation (EC) No 273/2004 on drug precursors

<i>None of the ingredients is listed.</i>

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

<i>None of the ingredients is listed.</i>

National regulations:**Information about limitation of use:** *Employment restrictions concerning juveniles must be observed.***Waterhazard class:** *Water hazard class 1 (Self-assessment): slightly hazardous for water.***15.2 Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

16.06.2015: adaption to regulation 453/2010/EC appendix II

02.12.2015: adaption to regulation 830/2015/EU, 18/2012/EU

28.06.2016: adaption chapter 13

07.11.2016: chapter 3 correction EINECS

26.04.2018: chapter 3, 13, adaption to Regulation 2016/918/EU

11.07.2018: chapter 3 Registr.

09.01.2020: chapter 1 UFI

02.03.2021: chapter 3,15, 16

02.11.2023: chapter 12, 15

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases****H225** Highly flammable liquid and vapour.**H290** May be corrosive to metals.**H314** Causes severe skin burns and eye damage.**H315** Causes skin irritation.**H319** Causes serious eye irritation.**H335** May cause respiratory irritation.

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H336 May cause drowsiness or dizziness.

Contact: Dr. M. Probst

Version number of previous version: 9

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Met. Corr. 1: Corrosive to metals – Category 1

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Safety data sheet SD3053

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