

**Safety data sheet**  
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 13.02.2024

Version number 7 (replaces version 6)

Revision: 12.02.2024

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name: ISO-Flux "ELR 3420"

UFI: Q7G8-001Q-R00S-YNWN

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

**Application of the substance / the mixture Flux****1.3 Details of the supplier of the safety data sheet****Manufacturer/Supplier:**

Felder GmbH

Im Lipperfeld 11

D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>e-mail: [info@felder.de](mailto:info@felder.de)**Further information obtainable from:**

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: [mprobst@felder.de](mailto:mprobst@felder.de)**1.4 Emergency telephone number:**

Tel: +49(0)208/85035-29

(mo-thu. 08:00-16:00/ fr. 08:00-13:00)

EuPCS: PC-TEC-24

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

**2.2 Label elements**

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

**Hazard pictograms**

GHS02 GHS05 GHS07

**Signal word** Danger**Hazard-determining components of labelling:**

2-phenoxyethanol

Orange juice oil

succinic acid

**Hazard statements**

H225 Highly flammable liquid and vapour.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

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**H412 Harmful to aquatic life with long lasting effects.****Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 Use explosion-proof [electrical/ventilating/lighting] equipment.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Labelling of packages where the contents do not exceed 125 ml****Hazard pictograms**

GHS02 GHS05 GHS07

**Signal word Danger****Hazard-determining components of labelling:**

2-phenoxyethanol

Orange juice oil

succinic acid

**Hazard statements**

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

**Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves.

P280 Wear eye protection / face protection.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**2.3 Other hazards****Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**Determination of endocrine-disrupting properties**

95-14-7 benzotriazole

List II

**SECTION 3: Composition/information on ingredients****3.2 Mixtures****Description:**

Solvent mixture with additives

Mixture: consisting of the following components.

<b>Dangerous components:</b>		
CAS: 64-17-5 EINECS: 200-578-6 Index number: 603-002-00-5 Reg.nr.: 01-2119457610-43	ethanol Flam. Liq. 2, H225; Eye Irrit. 2, H319	50-100%
CAS: 122-99-6 EINECS: 204-589-7 Index number: 603-098-00-9 Reg.nr.: 01-2119488943-21	2-phenoxyethanol Eye Dam. 1, H318; Acute Tox. 4, H302; STOT SE 3, H335 ATE: LD50 oral: 1,394 mg/kg	<5%
CAS: 107-41-5 EINECS: 203-489-0 Index number: 603-053-00-3 Reg.nr.: 01-2119539582-35	2-methylpentane-2,4-diol Skin Irrit. 2, H315; Eye Irrit. 2, H319	<5%
CAS: 110-15-6 EINECS: 203-740-4 Reg.nr.: <1t/year	succinic acid Eye Dam. 1, H318	<3%

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CAS: 8028-48-6 EINECS: 232-433-8 Reg.nr.: 01-2119493353-35	Orange juice oil Flam. Liq. 3, H226; Asp. Tox. 1, H304; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Irrit. 2, H315; Skin Sens. 1, H317	<2.5%

**Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**General information:** Take affected persons out into the fresh air.

**After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

**After skin contact:**

If skin irritation continues, consult a doctor.

Immediately wash with water and soap and rinse thoroughly.

**After eye contact:** Rinse opened eye for several minutes under running water.

**After swallowing:**

Rinse out mouth and then drink plenty of water.

Seek medical treatment.

**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing agents:** CO<sub>2</sub>, sand, extinguishing powder. Do not use water.

**For safety reasons unsuitable extinguishing agents:** Water with full jet

**5.2 Special hazards arising from the substance or mixture** No further relevant information available.

**5.3 Advice for firefighters**

**Protective equipment:**

Do not inhale explosion gases or combustion gases.

Wear self-contained respiratory protective device.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

**6.2 Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

**6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

**6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

**Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

### 7.2 Conditions for safe storage, including any incompatibilities

**Storage:**

**Requirements to be met by storerooms and receptacles:** Store in a cool location.

**Information about storage in one common storage facility:** Store away from foodstuffs.

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**Further information about storage conditions:***Protect from frost.**Keep container tightly sealed.**Store in cool, dry conditions in well sealed receptacles.***Storage class:** 3**7.3 Specific end use(s)** No further relevant information available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters**

<b>Ingredients with limit values that require monitoring at the workplace:</b>	
<b>64-17-5 ethanol</b>	
AGW (Germany)	Long-term value: 380 mg/m <sup>3</sup> , 200 ppm 4(II);DFG, Y
WEL (Great Britain)	Long-term value: 1920 mg/m <sup>3</sup> , 1000 ppm
OEL (Ireland)	Short-term value: 1000 ppm
<b>107-41-5 2-methylpentane-2,4-diol</b>	
MAK (Germany)	Long-term value: 49 mg/m <sup>3</sup> , 10 ppm vgl.Abschn.Xc;Dampf und Aerosol
WEL (Great Britain)	Short-term value: 123 mg/m <sup>3</sup> , 25 ppm Long-term value: 123 mg/m <sup>3</sup> , 25 ppm
OEL (Ireland)	Short-term value: 125 mg/m <sup>3</sup> , 25 ppm
<b>122-99-6 2-phenoxyethanol</b>	
AGW (Germany)	Long-term value: 5.7 mg/m <sup>3</sup> , 1 ppm 1(I);DFG, Y, 11
<b>110-15-6 succinic acid</b>	
AGW (Germany)	Long-term value: 2 E mg/m <sup>3</sup> 2(I);DFG, Y

**Regulatory information**

AGW (Germany): TRGS 900

WEL (Great Britain): EH40/2020

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

MAK (Germany): MAK- und BAT-Liste

**recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:**

64-17-5 ethanol: DFG (D,E) Lösungsmittelgemische, MétroPol Fiche 017(F) Alcool éthylique, OSHA 7(E) Organic solvents

122-99-6 2-phenoxyethanol: BIA 8332(D)

107-41-5 2-methylpentane-2,4-diol: OSHA PV2101(E) "Hexylen glycol"

<b>Ingredients with biological limit values:</b>	
<b>67-63-0 propan-2-ol</b>	
BGW (Germany)	25 mg/l Untersuchungsmaterial: Vollblut Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Aceton  25 mg/l Untersuchungsmaterial: Urin Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Aceton

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

**8.2 Exposure controls****Appropriate engineering controls***Ensure adequate ventilation.**Explosion protection required. Extinguish all open flames. Eliminate ignition sources. Avoid sparking.**Take measures against electrostatic charging. Earth all equipment.**Remove vapours using suitable extraction equipment.***Individual protection measures, such as personal protective equipment****General protective and hygienic measures:***Do not eat, drink, smoke or sniff while working.**Immediately remove all soiled and contaminated clothing*

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**Wash hands before breaks and at the end of work.****Respiratory protection:***Use suitable respiratory protective device in case of insufficient ventilation.**Filter AP2***Hand protection****Protective gloves***Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation***Material of gloves***Butyl rubber, BR**The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.**Recommended thickness of the material:  $\geq 0.5$  mm***Penetration time of glove material***The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.**The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.**Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.**Value for the permeation: Level  $\leq 6$* **Eye/face protection****Tightly sealed goggles****Body protection:***Protective work clothing**Solvent resistant protective clothing***SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information**

Colour:	Light yellow
Odour:	Alcohol-like
Odour threshold:	Not determined.
Melting point/freezing point:	not measured
Boiling point or initial boiling point and boiling range	78 °C
Flammability	Not applicable.
Lower and upper explosion limit	
Lower:	3.5 Vol %
Upper:	15.0 Vol %
Flash point:	12 °C
Auto-ignition temperature:	425 °C
Decomposition temperature:	Not determined.
pH at 20 °C	6.5
Viscosity:	
Kinematic viscosity	Not determined.
Dynamic:	Not determined.
Solubility	
water:	Not miscible or difficult to mix.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure at 20 °C:	59 hPa
Density and/or relative density	
Density at 20 °C:	0.81 g/cm³
Relative density	Not determined.
Vapour density	Not determined.

**9.2 Other information****Appearance:***Fluid***Important information on protection of health and environment, and on safety.****Ignition temperature:***Product is not selfigniting.*

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<b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
<b>Solvent content:</b>	
VOC (EC)	91.55 %
<b>Change in condition</b>	
<b>Evaporation rate</b>	<i>Not determined.</i>
<b>Information with regard to physical hazard classes</b>	
Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Highly flammable liquid and vapour.
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

## SECTION 10: Stability and reactivity

**10.1 Reactivity** No further relevant information available.

**10.2 Chemical stability**

**Thermal decomposition / conditions to be avoided:**

No decomposition if used and stored according to specifications.

**10.3 Possibility of hazardous reactions** Reacts with oxidising agents.

**10.4 Conditions to avoid** No further relevant information available.

**10.5 Incompatible materials:** No further relevant information available.

**10.6 Hazardous decomposition products:** Flammable gases/vapours

## SECTION 11: Toxicological information

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Acute toxicity** Based on available data, the classification criteria are not met.

**LD/LC50 values relevant for classification:**

**ATE (Acute Toxicity Estimates)**

Oral	LD50	69,700 mg/kg
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**8028-48-6 Orange juice oil**

Oral	LD50	>5,700 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/irritation**

Causes serious eye damage.

**Respiratory or skin sensitisation**

May cause an allergic skin reaction.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT-single exposure** Based on available data, the classification criteria are not met.

**STOT-repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

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**11.2 Information on other hazards****Endocrine disrupting properties**

95-14-7 benzotriazole

**SECTION 12: Ecological information****12.1 Toxicity****Aquatic toxicity:** No further relevant information available.**12.2 Persistence and degradability** No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.**12.7 Other adverse effects****Remark:** Harmful to fish**Additional ecological information:****General notes:**

Harmful to aquatic organisms

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

**European waste catalogue**

14 06 03\*: other solvents and solvent mixtures

HP3: Flammable

HP14: Ecotoxic

cleaned sales packaging:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

**Uncleaned packaging:** 15 01 10\*: packaging containing residues of or contaminated by hazardous substances**Recommendation:** Disposal must be made according to official regulations.**Recommended cleansing agents:** Water, if necessary together with cleansing agents.**SECTION 14: Transport information****14.1 UN number or ID number**

ADR, IMDG, IATA

UN1170

**14.2 UN proper shipping name**

ADR

1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

IMDG

ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

IATA

ETHANOL SOLUTION

**14.3 Transport hazard class(es)**

ADR, IMDG, IATA

**Class**

3 Flammable liquids.

**Label**

3

**14.4 Packing group**

ADR, IMDG, IATA

II

**14.5 Environmental hazards:****Marine pollutant:**

No

**14.6 Special precautions for user**

Warning: Flammable liquids.

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**Hazard identification number (Kemler code):** 33  
**EMS Number:** F-E,S-E  
**Stowage Category** A  
**14.7 Maritime transport in bulk according to IMO instruments** Not applicable.

**Transport/Additional information:****ADR**

**Limited quantities (LQ)** 1L  
**Excepted quantities (EQ)** Code: E2  
*Maximum net quantity per inner packaging: 30 ml*  
*Maximum net quantity per outer packaging: 500 ml*

**Transport category**

2

**Tunnel restriction code**

D/E

**IMDG**

**Limited quantities (LQ)** 1L  
**Excepted quantities (EQ)** Code: E2  
*Maximum net quantity per inner packaging: 30 ml*  
*Maximum net quantity per outer packaging: 500 ml*

**UN "Model Regulation":**

UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION),  
3, II

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** None of the ingredients is listed.**Seveso category P5c FLAMMABLE LIQUIDS****Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t**Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t**REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)** None of the ingredients are listed.**REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3**DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

**REGULATION (EU) 2019/1148****Annex I - RESTRICTED EXPLOSIVES PRECURSORS** (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

**Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

**Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

**Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

**National regulations:****Information about limitation of use:** Employment restrictions concerning juveniles must be observed.**Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information***This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.***Reasons for changes:**

09/10/2015: matching section 1, 8, 15 of Regulation 453/2010/EC, 830/2015/EU, 2012/18/EU

22.02.2017: section 8.1, section 13

20.11.2018: section 8, 11, 12, 13, 15

12.06.2019: section 2, 3

14.10.2021: section 1, 15, 16

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12.02.2024: section 13, 15

**Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:****Relevant phrases**

H225 Highly flammable liquid and vapour.  
 H226 Flammable liquid and vapour.  
 H302 Harmful if swallowed.  
 H304 May be fatal if swallowed and enters airways.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H335 May cause respiratory irritation.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.

**Contact: Dr. M. Probst****Version number of previous version: 6****Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
 IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)  
 ICAO: International Civil Aviation Organisation  
 ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)  
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 IATA: International Air Transport Association  
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 VOC: Volatile Organic Compounds (USA, EU)  
 LC50: Lethal concentration, 50 percent  
 LD50: Lethal dose, 50 percent  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative  
 ATE: Acute toxicity estimate values  
 Flam. Liq. 2: Flammable liquids – Category 2  
 Flam. Liq. 3: Flammable liquids – Category 3  
 Acute Tox. 4: Acute toxicity – Category 4  
 Skin Irrit. 2: Skin corrosion/irritation – Category 2  
 Eye Dam. 1: Serious eye damage/eye irritation – Category 1  
 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2  
 Skin Sens. 1: Skin sensitisation – Category 1  
 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3  
 Asp. Tox. 1: Aspiration hazard – Category 1  
 Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1  
 Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1  
 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

**Safety data sheet SD3066**

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