

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/EU

Printing date 26.06.2024

Version number 8

Revision: 25.06.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Lötpaste ISO-Flux "E"**

UFI: 1NU8-90UH-G00M-X2E7



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture *Soldering flux*

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH

Im Lipperfeld 11

D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

Not required as this product is not subject to labelling.

tel: +49(0)208/85035 29

EuPCs: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 *Void*

Hazard pictograms *Void*

Signal word *Void*

Hazard statements *Void*

Additional information:

Safety data sheet available on request.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: *Not applicable.*

vPvB: *Not applicable.*

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: *Mixture: consisting of the following components.*

Dangerous components:

CAS: 506-59-2	dimethylammonium chloride	<1%
EINECS: 208-046-5	⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319	

Additional information: *For the wording of the listed hazard phrases refer to section 16.*

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: *Take affected persons out into the fresh air.*

After inhalation: *Supply fresh air; consult doctor in case of complaints.*

After skin contact: *Wash with polyethylene glycol and ethanol (2:1). Then wash thoroughly with water and soap.*

(Contd. on page 2)

EU

Safety data sheet
 according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
 EU

Printing date 26.06.2024

Version number 8

Revision: 25.06.2024

Trade name: Lötpaste ISO-Flux "E"

(Contd. of page 1)

After eye contact:*Seek medical treatment.**Rinse opened eye for several minutes under running water. Then consult a doctor.***After swallowing:***Rinse out mouth and then drink plenty of water.**If symptoms persist consult doctor.***4.2 Most important symptoms and effects, both acute and delayed** *No further relevant information available.***4.3 Indication of any immediate medical attention and special treatment needed***No further relevant information available.***SECTION 5: Firefighting measures****5.1 Extinguishing media****Suitable extinguishing agents:** *Use fire extinguishing methods suitable to surrounding conditions.***5.2 Special hazards arising from the substance or mixture** *No further relevant information available.***5.3 Advice for firefighters****Protective equipment:** *Wear self-contained respiratory protective device.***SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures** *Not required.***6.2 Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.***6.3 Methods and material for containment and cleaning up:***Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).***6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.***SECTION 7: Handling and storage****7.1 Precautions for safe handling** *No special measures required.***Information about fire - and explosion protection:** *Keep respiratory protective device available.***7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** *No special requirements.***Information about storage in one common storage facility:** *Store away from foodstuffs.***Further information about storage conditions:** *None.***Storage class:** 10**7.3 Specific end use(s)** *No further relevant information available.***SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:***The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.***Additional information:** *The lists valid during the making were used as basis.***8.2 Exposure controls****Appropriate engineering controls****Ensure adequate ventilation.***Remove the fumes by means of suitable suction devices.***Individual protection measures, such as personal protective equipment****General protective and hygienic measures:***The usual precautionary measures are to be adhered to when handling chemicals.***Respiratory protection:***Use suitable respiratory protective device in case of insufficient ventilation.***Filter AP2****Hand protection***Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation*

(Contd. on page 3)

EU

Safety data sheet
 according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
 EU

Printing date 26.06.2024

Version number 8

Revision: 25.06.2024

Trade name: Lötpaste ISO-Flux "E"

(Contd. of page 2)

Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: ≥ 0.33 mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

As protection from splashes gloves made of the following materials are suitable: Natural rubber, NR

Eye/face protection Safety glasses

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****General Information**

Colour:	Light brown
Odour:	Characteristic
Melting point/freezing point:	68 °C
Boiling point or initial boiling point and boiling range	> 200 °C
Flash point:	160 °C
Auto-ignition temperature:	180 °C
Solubility	
water:	Not miscible or difficult to mix.
Vapour pressure at 20 °C:	0 hPa
Density and/or relative density	
Density:	Not determined.

9.2 Other information**Appearance:**

Form: Pasty

Important information on protection of health and environment, and on safety.

Ignition temperature: Product is not selfigniting.

Explosive properties: Product does not present an explosion hazard.

Solvent content:

Organic solvents: 7.0 %
 VOC (EC) 0.00 %

Information with regard to physical hazard classes

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

(Contd. on page 4)

EU —

Safety data sheet
**according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
EU**

Printing date 26.06.2024

Version number 8

Revision: 25.06.2024

Trade name: Lötpaste ISO-Flux "E"

(Contd. of page 3)

SECTION 10: Stability and reactivity

10.1 Reactivity *No further relevant information available.*

10.2 Chemical stability

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

10.3 Possibility of hazardous reactions *No dangerous reactions known.*

10.5 Incompatible materials: *No further relevant information available.*

10.6 Hazardous decomposition products: *No dangerous decomposition products known.*

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity *Based on available data, the classification criteria are not met.*

LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Oral	LD50	107,000 mg/kg (rat)
------	------	---------------------

Skin corrosion/irritation *Based on available data, the classification criteria are not met.*

Serious eye damage/irritation *Based on available data, the classification criteria are not met.*

Respiratory or skin sensitisation *Based on available data, the classification criteria are not met.*

Germ cell mutagenicity *Based on available data, the classification criteria are not met.*

Carcinogenicity *Based on available data, the classification criteria are not met.*

Reproductive toxicity *Based on available data, the classification criteria are not met.*

STOT-single exposure *Based on available data, the classification criteria are not met.*

STOT-repeated exposure *Based on available data, the classification criteria are not met.*

Aspiration hazard *Based on available data, the classification criteria are not met.*

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: *No further relevant information available.*

12.2 Persistence and degradability *No further relevant information available.*

12.3 Bioaccumulative potential *No further relevant information available.*

12.4 Mobility in soil *No further relevant information available.*

12.5 Results of PBT and vPvB assessment

PBT: *Not applicable.*

vPvB: *Not applicable.*

12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects

Additional ecological information:

General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

08 01 99: wastes not otherwise specified

cleaned plastic can:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

(Contd. on page 5)

EU

Safety data sheet
**according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
 EU**

Printing date 26.06.2024

Version number 8

Revision: 25.06.2024

Trade name: Lötpaste ISO-Flux "E"

(Contd. of page 5)

08.06.2022: chapter 15

25.06.2024: chapter 2, 15

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases**

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

Contact: Dr. M. Probst**Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Safety data sheet SD3199

EU —