

Safety data sheet
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 25.05.2023

Version number 8

Revision: 25.05.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Flux for silver solders CuFe-Nr. 1**
UFI: **TSA9-D0AD-D00Q-C4YK**

FELDER
seit 1979
LÖTTECHNIK

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture Soldering flux

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number:

24 hr. emergency information:

Poison emergency call Berlin

"Giftnotruf Berlin"

Tel.: 0049-30-30686 790

EuPCs: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS08 health hazard

Repr. 2 H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS05 GHS08



Signal word **Danger**

Hazard-determining components of labelling:

potassium fluoride

potassium metaborate

potassium pentaborate - hydrat

Hazard statements

H318 Causes serious eye damage.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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P310	Immediately call a POISON CENTER/doctor.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

Labelling of packages where the contents do not exceed 125 ml**Hazard pictograms**

GHS05 GHS08

Signal word Danger**Hazard-determining components of labelling:**

potassium fluoride

potassium metaborate

potassium pentaborate - hydrat

Hazard statements

H318 Causes serious eye damage.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

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P310 Immediately call a POISON CENTER/doctor.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients**3.2 Mixtures****Description:** Mixture: consisting of the following components.**Dangerous components:**

CAS: 7789-23-3 EINECS: 232-151-5 Index number: 009-005-00-2 Reg.nr.: < 1t/year	potassium fluoride Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 3, H331; Eye Dam. 1, H318	<10%
CAS: 13709-94-9 EINECS: 237-262-2 Reg.nr.: < 1 t/year	potassium metaborate Repr. 2, H361; Eye Irrit. 2, H319	<7.2%
CAS: 7631-86-9 EINECS: 231-545-4 Reg.nr.: 01-2119379499-16	silicon dioxide, chemically prepared substance with a Community workplace exposure limit	<5%
CAS: 12229-13-9 EINECS: 234-371-7 Reg.nr.: 01-2119970729-20	potassium pentaborate - hydrat Repr. 2, H361fd Specific concentration limit: Repr. 2; H361fd: C ≥ 5.2 %	<5.2%

Additional information: For the wording of the listed hazard phrases refer to section 16.**SECTION 4: First aid measures****4.1 Description of first aid measures****General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

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After skin contact:*Generally the product does not irritate the skin.**Wash with water and acidic soap.**After contact with the molten product, cool rapidly with cold water.**Do not pull solidified product off the skin.**Seek medical treatment.**After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.**After swallowing: Call for a doctor immediately.***4.2 Most important symptoms and effects, both acute and delayed** *No further relevant information available.***4.3 Indication of any immediate medical attention and special treatment needed***No further relevant information available.***SECTION 5: Firefighting measures****5.1 Extinguishing media****Suitable extinguishing agents:***CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.***5.2 Special hazards arising from the substance or mixture** *No further relevant information available.***5.3 Advice for firefighters****Protective equipment:** Mouth respiratory protective device.**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures** *Not required.***6.2 Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.***6.3 Methods and material for containment and cleaning up:***Dispose contaminated material as waste according to section 13.**Ensure adequate ventilation.***6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.***SECTION 7: Handling and storage****7.1 Precautions for safe handling** *Ensure good ventilation/exhaustion at the workplace.***Information about fire - and explosion protection:** *No special measures required.***7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** *No special requirements.***Information about storage in one common storage facility:** *Do not store together with acids.***Further information about storage conditions:** *Keep container tightly sealed.***Storage class:** 11**7.3 Specific end use(s)** *No further relevant information available.***SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:****7789-23-3 potassium fluoride**

IOELV (EU)	Long-term value: 2.5 mg/m ³ as F
AGW (Germany)	Long-term value: 1 E mg/m ³ 4(II); als Fluor berechnet; EU, DFG, Y, H
WEL (Great Britain)	Long-term value: 2.5 mg/m ³ as F
OEL (Ireland)	Long-term value: 2.5 mg/m ³ as F, IOELV

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7631-86-9 silicon dioxide, chemically prepared	
AGW (Germany)	Long-term value: 4 E mg/m ³ DFG, 2, Y

Regulatory information

IOELV (EU): (EU) 2019/1831

AGW (Germany): TRGS 900

WEL (Great Britain): EH40/2020

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7631-86-9 silicon dioxide: BIA 7710(D)

Ingredients with biological limit values:	
7789-23-3 potassium fluoride	
BGW (Germany)	7.0 mg/g Kreatinin Untersuchungsmaterial: Urin Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: Fluorid
	4.0 mg/g Kreatinin Untersuchungsmaterial: Urin Probennahmezeitpunkt: vor nachfolgender Schicht Parameter: Fluorid

Regulatory information BGW (Germany): TRGS 903**Additional information:** The lists valid during the making were used as basis.**8.2 Exposure controls****Appropriate engineering controls****Ensure adequate ventilation.****Remove the fumes by means of suitable suction devices.****Individual protection measures, such as personal protective equipment****General protective and hygienic measures:****Keep away from foodstuffs, beverages and feed.****Avoid contact with the eyes and skin.****Respiratory protection:****Use suitable respiratory protective device in case of insufficient ventilation.**

Filter P2

Filter B

Hand protection**Protective gloves****Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation****Material of gloves****Nitrile rubber, NBR****The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.****Recommended thickness of the material: ≥ 0.2 mm****Penetration time of glove material****The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.****The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.****Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.****Value for the permeation: Level ≤ 6****As protection from splashes gloves made of the following materials are suitable:****Nitrile rubber, NBR****Natural rubber, NR****Eye/face protection****Tightly sealed goggles****Body protection: Protective work clothing**

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	White
Odour:	Characteristic
Odour threshold:	Not determined.
Boiling point or initial boiling point and boiling range	100 °C
Flammability	Not determined.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH	Not applicable.
Viscosity:	
Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.
Solubility	
water:	Insoluble.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure:	Not applicable.
Density and/or relative density	
Density at 20 °C:	1.35 g/cm ³
Relative density	Not determined.
Vapour density	Not applicable.
Particle characteristics	

See section 3.

9.2 Other information

Appearance:

Form: *Pasty*

Important information on protection of health and environment, and on safety.

Ignition temperature:

Product is not selfigniting.

Explosive properties:

Product does not present an explosion hazard.

Solvent content:

0.0 %

Organic solvents:

35.3 %

Water:

0.00 %

VOC (EC)

Change in condition

Not applicable.

Evaporation rate

Information with regard to physical hazard classes

Explosives

Void

Flammable gases

Void

Aerosols

Void

Oxidising gases

Void

Gases under pressure

Void

Flammable liquids

Void

Flammable solids

Void

Self-reactive substances and mixtures

Void

Pyrophoric liquids

Void

Pyrophoric solids

Void

Self-heating substances and mixtures

Void

Substances and mixtures, which emit flammable

Void

gases in contact with water

Void

Oxidising liquids

Void

Oxidising solids

Void

Organic peroxides

Void

Corrosive to metals

Void

Desensitised explosives

Void

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SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Oral	LD50	2,663 mg/kg (rat)
Inhalative	LC50/4 h	10.9 mg/l

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity

Suspected of damaging fertility. Suspected of damaging the unborn child.

STOT-single exposure Based on available data, the classification criteria are not met.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects

Additional ecological information:

General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

06 03 14: solid salts and solutions other than those mentioned in 06 03 11 and 06 03 13

HP 6: Acute Toxicity

HP 10: Toxic for reproduction

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cleaned plastic bottle:

15 01 02: plastic packaging

overpack:

15 01 01: paper and cardboard packaging

Uncleaned packaging:**Recommendation:** Disposal must be made according to official regulations.**Recommended cleansing agents:**

mechanical scratching, clean with alkaline soap solution and subsequent rinsing with ethanol or isopropanol.

SECTION 14: Transport information

14.1 UN number or ID number

ADR, ADN, IMDG, IATA Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Class Void

14.4 Packing group

ADR, IMDG, IATA Void

14.5 Environmental hazards:

Not applicable.

14.6 Special precautions for user

Not applicable.

14.7 Maritime transport in bulk according to IMO

instruments Not applicable.UN "Model Regulation": Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) None of the ingredients are listed.

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:**Information about limitation of use:** Employment restrictions concerning juveniles must be observed.**Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

02.07.2015: adaptation to Regulation 453/2010/EC

15.05.2017: adaptation to Regulation 830/2015/EU, 2012/18/EU, chapter 8.1

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11.09.2018: section 2, 3, 13
 30.03.2020: section 1
 28.12.2020: section 1, 7, 15, 16
 15.03.2022: section 15
 25.05.2023: section 2, 11

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases**

H301 *Toxic if swallowed.*
 H311 *Toxic in contact with skin.*
 H318 *Causes serious eye damage.*
 H319 *Causes serious eye irritation.*
 H331 *Toxic if inhaled.*
 H361 *Suspected of damaging fertility or the unborn child.*
 H361fd *Suspected of damaging fertility. Suspected of damaging the unborn child.*

Contact: Dr. M. Probst**Abbreviations and acronyms:**

ADR: *Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*

IMDG: *International Maritime Code for Dangerous Goods*

IATA: *International Air Transport Association*

GHS: *Globally Harmonised System of Classification and Labelling of Chemicals*

EINECS: *European Inventory of Existing Commercial Chemical Substances*

ELINCS: *European List of Notified Chemical Substances*

CAS: *Chemical Abstracts Service (division of the American Chemical Society)*

VOC: *Volatile Organic Compounds (USA, EU)*

LC50: *Lethal concentration, 50 percent*

LD50: *Lethal dose, 50 percent*

PBT: *Persistent, Bioaccumulative and Toxic*

vPvB: *very Persistent and very Bioaccumulative*

Acute Tox. 3: *Acute toxicity – Category 3*

Eye Dam. 1: *Serious eye damage/eye irritation – Category 1*

Eye Irrit. 2: *Serious eye damage/eye irritation – Category 2*

Repr. 2: *Reproductive toxicity – Category 2*

Repr. 2: *Reproductive toxicity – Category 2*

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