

Safety data sheet
**according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/
EU**

Printing date 21.03.2024

Version number 3 (replaces version 2)

Revision: 21.03.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Flux ISO-Flux "Clear"
Flussmittel ISO-Flux "Clear"
UFI: 2CH9-9066-900V-CAUS



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.
Application of the substance / the mixture *Soldering flux*

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number: Tel.: +49(0)208/85035-29

EuPCS: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

Aquatic Chronic 4 H413 May cause long lasting harmful effects to aquatic life.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS05

Signal word *Danger*

Hazard-determining components of labelling:

2-(2-hexyloxyethoxy)ethanol

2-Ethylimidazole

Hazard statements

H318 Causes serious eye damage.

H413 May cause long lasting harmful effects to aquatic life.

Precautionary statements

P273 *Avoid release to the environment.*

P280 *Wear eye protection / face protection.*

P305+P351+P338 *IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*

P310 *Immediately call a POISON CENTER/doctor.*

P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: *Not applicable.*

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vPvB: Not applicable.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture: consisting of the following components.

Dangerous components:		
CAS: 112-59-4 EINECS: 203-988-3 Index number: 603-175-00-7 Reg.nr.: 01-2119945815-28	2-(2-hexyloxyethoxy)ethanol   Eye Dam. 1, H318; Acute Tox. 4, H312	<50%
CAS: 144413-22-9 ELINCS: 434-230-1 Index number: 607-682-00-4 Reg.nr.: <1t/year	complex mixture of Chinese gum rosin post reacted with acrylic acid Aquatic Chronic 4, H413	<50%
CAS: 1072-62-4 EINECS: 214-011-5 Reg.nr.: <1t/year	2-Ethylimidazole    Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Irrit. 2, H315	<5%
EC number: 907-495-0 Reg.nr.: 1-2119545465-35	Reaktionsprodukt von Octadecanamide Aquatic Chronic 3, H412	<5%

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Generally the product does not irritate the skin.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing: If symptoms persist consult doctor.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture No further relevant information available.

5.3 Advice for firefighters

Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Not required.

6.2 Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to section 13.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

No special precautions are necessary if used correctly.

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: None.

Storage class: 11

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Respiratory protection: Not required.

Hand protection



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: ≥ 0.33 mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

As protection from splashes gloves made of the following materials are suitable: Natural rubber, NR

Eye/face protection



Tightly sealed goggles

Body protection: Protective work clothing

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Colour:	Whitish
Odour:	Alcohol-like
Odour threshold:	Not determined.
Boiling point or initial boiling point and boiling range	259 °C
Flammability	Not determined.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	140 °C
Decomposition temperature:	Not determined.
pH	Not applicable.
Viscosity:	
Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.
Solubility	
water:	Insoluble.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure:	Not applicable.
Density and/or relative density	
Density:	Not determined.
Relative density	Not determined.
Vapour density	Not applicable.
Particle characteristics	
See section 3.	

9.2 Other information

Appearance:

Form:	Pasty
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Important information on protection of health and environment, and on safety.

Ignition temperature:

Product is not selfigniting.

Explosive properties:

Product does not present an explosion hazard.

Solvent content:

0.0 %

Organic solvents:

0,00 %

VOC (EC)

Change in condition

Evaporation rate

Not applicable.

Information with regard to physical hazard classes

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void

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Desensitised explosives

Void

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SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Oral	LD50	35,000 mg/kg (rat)
Dermal	LD50	3,846 mg/kg

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure Based on available data, the classification criteria are not met.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects

Additional ecological information:

General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

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15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes:

03.02.2023: Section 1, 11, 13, 15, 16

21.03.2024: section 1

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:

Relevant phrases

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H412 Harmful to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Contact: Dr. M. Probst

Version number of previous version: 2

Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

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