

Safety data sheet
according to 1907/2006/EC, Article 31 and 2020/878/EU

Printing date 04.01.2022

Version number 5 (replaces version 4)

Revision: 04.01.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Ag 134, B-Cu36AgZnSn 630/730 (L-Ag34Sn, AG 106)

UFI: not applicable.



1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture Hard solder

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Felder GmbH

Im Lippertfeld 11

D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: info@felder.de

Further information obtainable from:

lab

(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)

email: mprobst@felder.de

1.4 Emergency telephone number: Not necessary, due to the fact that the product does not need to be labelled.

EuPCS: PC-TEC-24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 Void

Hazard pictograms Void

Signal word Void

Hazard statements Void

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture: consisting of the following components.

Dangerous components:

CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X Reg.nr.: 01-2119480154-42	copper	☒ Aquatic Chronic 2, H411	35.0-37.0%
CAS: 7440-22-4 EINECS: 231-131-3 Reg.nr.: 01-2119555669-21	silver	substance with a Community workplace exposure limit	33.0-35.0%
CAS: 7440-66-6 EINECS: 231-175-3 Index number: 030-001-01-9 Reg.nr.: 01-2119467174-37	zinc	substance with a Community workplace exposure limit	25.5-29.5%

Additional information: For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

Take affected persons out into the fresh air.

No special measures required.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing: If symptoms persist consult doctor.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture No further relevant information available.

5.3 Advice for firefighters

Protective equipment: Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear protective clothing.

6.2 Environmental precautions: No special measures required.

6.3 Methods and material for containment and cleaning up: Allow to solidify. Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Extractors are required on all machines used for thermal processing or splinter removal processes.

Ensure that suitable extractors are available on processing machines

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Store away from foodstuffs.

Further information about storage conditions: Store in dry conditions.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

7440-50-8 copper

MAK (Germany)	Long-term value: 0.01 A mg/m ³ als Cu
WEL (Great Britain)	Short-term value: 2** mg/m ³ Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists (as Cu)
OEL (Ireland)	Long-term value: 0.2* 1** mg/m ³ *fume **dusts and mists

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7440-22-4 silver	
IOELV (EU)	Long-term value: 0.1 mg/m ³
AGW (Germany)	Long-term value: 0.1 E mg/m ³ 8(II); DFG, EU
WEL (Great Britain)	Long-term value: 0.1 mg/m ³
OEL (Ireland)	Long-term value: 0.1 mg/m ³ IOELV
7440-66-6 zinc	
MAK (Germany)	Long-term value: 0.1A* 2E** mg/m ³ *alveolengängig; **einatembar
7440-31-5 tin	
MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg. compds., **org. compds.

Regulatory information

MAK (Germany): MAK- und BAT-Liste

WEL (Great Britain): EH40/2020

OEL (Ireland): 2021 CoP for the Safety, Health and Welfare at Work

IOELV (EU): (EU) 2019/1831

AGW (Germany): TRGS 900

recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:

7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)

7440-66-6 zinc: NIOSH 7300, 7301, 7303(E), OSHA ID 121(E)

7440-22-4 silver: ISO 15202(F, E), BIA 8600(D), NIOSH 7301(E)

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

Additional information: The lists valid during the making were used as basis.**8.2 Exposure controls****Appropriate engineering controls** No further data; see item 7.**Appropriate engineering controls:**

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

Individual protection measures, such as personal protective equipment**General protective and hygienic measures:** Do not eat, drink, smoke or sniff while working.**Respiratory protection:**

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

Hand protection Heat resistant gloves**Material of gloves** Leather gloves.**Penetration time of glove material** Value for the permeation: Level \leq -**Eye/face protection** Safety glasses**Body protection:** Protective work clothing**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information**

Colour: Gold coloured

Odour: Odourless

Odour threshold: Not determined.

Melting point/freezing point: 630-730 °C

Boiling point or initial boiling point and boiling range Undetermined.

Flammability: Not determined.

Lower and upper explosion limit

Lower: Not determined.

Upper: Not determined.

Flash point: Not applicable.

Auto-ignition temperature: Product is not selfigniting.

Decomposition temperature: Not determined.

pH: Not applicable.

Viscosity: Not applicable.

Kinematic viscosity

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Dynamic:	<i>Not applicable.</i>
Solubility	
water:	<i>Insoluble.</i>
Partition coefficient n-octanol/water (log value)	<i>Not determined.</i>
Vapour pressure:	<i>Not applicable.</i>
Density and/or relative density	
Density at 20 °C:	<i>9 g/cm³</i>
Relative density	<i>Not determined.</i>
Vapour density	<i>Not applicable.</i>
Particle characteristics	<i>See item 3.</i>
9.2 Other information	
Appearance:	
Form:	<i>Solid</i>
Important information on protection of health and environment, and on safety.	
Explosive properties:	<i>Product does not present an explosion hazard.</i>
Solvent content:	
Organic solvents:	<i>0.0 %</i>
VOC (EC)	<i>0,00 %</i>
Change in condition	
Evaporation rate	<i>Not applicable.</i>
Information with regard to physical hazard classes	
Explosives	<i>Void</i>
Flammable gases	<i>Void</i>
Aerosols	<i>Void</i>
Oxidising gases	<i>Void</i>
Gases under pressure	<i>Void</i>
Flammable liquids	<i>Void</i>
Flammable solids	<i>Void</i>
Self-reactive substances and mixtures	<i>Void</i>
Pyrophoric liquids	<i>Void</i>
Pyrophoric solids	<i>Void</i>
Self-heating substances and mixtures	<i>Void</i>
Substances and mixtures, which emit flammable gases in contact with water	<i>Void</i>
Oxidising liquids	<i>Void</i>
Oxidising solids	<i>Void</i>
Organic peroxides	<i>Void</i>
Corrosive to metals	<i>Void</i>
Desensitised explosives	<i>Void</i>

SECTION 10: Stability and reactivity

10.1 Reactivity *No further relevant information available.*

10.2 Chemical stability

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

Stable up to melting point.

10.3 Possibility of hazardous reactions

Reacts with acids, alkalis and oxidising agents.

Reacts with strong oxidising agents.

10.4 Conditions to avoid *No further relevant information available.*

10.5 Incompatible materials: *No further relevant information available.*

10.6 Hazardous decomposition products: *No dangerous decomposition products known.*

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity *Based on available data, the classification criteria are not met.*

Skin corrosion/irritation *Based on available data, the classification criteria are not met.*

Serious eye damage/irritation *Based on available data, the classification criteria are not met.*

Respiratory or skin sensitisation *Based on available data, the classification criteria are not met.*

Germ cell mutagenicity *Based on available data, the classification criteria are not met.*

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Carcinogenicity Based on available data, the classification criteria are not met.**Reproductive toxicity** Based on available data, the classification criteria are not met.**STOT-single exposure** Based on available data, the classification criteria are not met.**STOT-repeated exposure** Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties***None of the ingredients is listed.***SECTION 12: Ecological information****12.1 Toxicity****Aquatic toxicity:** No further relevant information available.**12.2 Persistence and degradability** No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.**12.7 Other adverse effects****Additional ecological information:****General notes:** Not hazardous for water.**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Recommendation** Contact manufacturer for recycling information.**European waste catalogue**

17 04 07: mixed metals

Cardboard packaging:

15 01 01: paper and cardboard packaging

Plastic packaging, inner foil:

15 01 02: plastic packaging

Uncleaned packaging: void.**Recommendation:** Disposal must be made according to official regulations.**SECTION 14: Transport information****14.1 UN number or ID number**

ADR, ADN, IMDG, IATA Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Void

Class

Void

14.4 Packing group

ADR, IMDG, IATA

Void

14.5 Environmental hazards:**Marine pollutant:**

No

14.6 Special precautions for user

Not applicable.

14.7 Maritime transport in bulk according to IMO**instruments**

Not applicable.

UN "Model Regulation":

Void

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** None of the ingredients is listed.(Contd. on page 6)
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REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) None of the ingredients are listed.**DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:**Information about limitation of use:** Employment restrictions concerning juveniles must be observed.**Waterhazard class:** Generally not hazardous for water.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information***This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.***Reasons for changes:**

25.08.2015: adaption to 453/2010/EU, 830/2015

27.01.2017: chapter 8.2

18.03.2018: chapter 13

04.01.2022: chapter 1, 3, 15, 16

Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:**Relevant phrases**

H411 Toxic to aquatic life with long lasting effects.

Contact: Dr. M. Probst**Version number of previous version:** 4**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Safety data sheet SD3046

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