

**Safety data sheet**  
according to 1907/2006/EC, Article 31 and 453/2010/EC

Printing date 10.11.2015

Version number 1

Revision: 10.11.2015

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name: **soft solder SnBi(Ag)**  
**Weichlotlegierung SnBi(Ag)**  
**Bi57,6Sn42Ag0,4, Bi57Sn42Ag1**



### 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

### 1.3 Details of the supplier of the safety data sheet

#### Manufacturer/Supplier:

Felder GmbH  
 Im Lipperfeld 11  
 D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

<http://www.felder.de>

e-mail: [info@felder.de](mailto:info@felder.de)

#### Further information obtainable from:

*Labor*

(Mo-Do: 8:00-16:00/ Fr. 8:00-13:00)

Tel.: +49(0)208/ 8 50 35-0

e-mail: [mprobst@felder.de](mailto:mprobst@felder.de)

### 1.4 Emergency telephone number: Not necessary, due to the fact that the product does not need to be labelled.

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008

*The product is not classified according to the CLP regulation.*

### 2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 **Void**

Hazard pictograms **Void**

Signal word **Void**

Hazard statements **Void**

### 2.3 Other hazards

#### Results of PBT and vPvB assessment

**PBT:** Not applicable.

**vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

### 3.2 Chemical characterisation: Mixtures

**Description:** Mixture: consisting of the following components.

#### Dangerous components:

CAS: 7440-22-4	silver	substance with a Community workplace exposure limit	<1,5%
EINECS: 231-131-3			
Reg.nr.: 01-2119555669-21			

**Additional information:** For the wording of the listed risk phrases refer to section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**General information:** No special measures required.

**After inhalation:** Supply fresh air; consult doctor in case of complaints.

**After skin contact:**

*After contact with the molten product, cool rapidly with cold water.*

*Do not pull solidified product off the skin.*

*Seek medical treatment.*

**After eye contact:**

*Rinse opened eye for several minutes under running water.*

*Seek medical treatment.*

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**After swallowing:** If symptoms persist consult doctor.

**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing agents:**

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

**5.2 Special hazards arising from the substance or mixture** No further relevant information available.

### 5.3 Advice for firefighters

**Protective equipment:** Do not inhale explosion gases or combustion gases.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**Not required.**

### 6.2 Environmental precautions

**Do not allow to enter sewers/ surface or ground water.**

### 6.3 Methods and material for containment and cleaning up

**Pick up mechanically.**

### 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

**No special measures required.**

**Information about fire - and explosion protection:** No special measures required.

### 7.2 Conditions for safe storage, including any incompatibilities

**Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** None.

**Storage class:** 10-13

**7.3 Specific end use(s)** No further relevant information available.

## SECTION 8: Exposure controls/personal protection

**Additional information about design of technical facilities:** No further data; see item 7.

### 8.1 Control parameters

**Ingredients with limit values that require monitoring at the workplace:**

**7440-31-5 tin**

MAK (Germany) | vgl.Abschn.IIb

**7440-22-4 silver**

AGW (Germany) | Long-term value: 0,1 E mg/m<sup>3</sup>  
8(II);DFG, EU

IOELV (EU) | Long-term value: 0,1 mg/m<sup>3</sup>

**Regulatory information**

MAK (Germany): MAK- und BAT-Liste

AGW (Germany): TRGS 900

**recommended monitoring procedures in accordance with 453/2010/EU no. 8.1.2:**

7440-22-4 silver: ISO 15202(F, E), BIA 8600(D), NIOSH 7301(E)

**Additional information:** The lists valid during the making were used as basis.

### 8.2 Exposure controls

**Appropriate engineering controls:**

Ensure adequate ventilation.

Remove the fumes by suitable suction devices.

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**Personal protective equipment:****General protective and hygienic measures:***The usual precautionary measures are to be adhered to when handling chemicals.***Respiratory protection:***Use suitable respiratory protective device in case of insufficient ventilation.**Filter P1***Protection of hands:***Leather gloves**Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation***Material of gloves***The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.***Penetration time of glove material***The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. The determined penetration times according to EN 374 part III are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.***Eye protection:** Safety glasses**Body protection:** Protective work clothing**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information****Appearance:****Form:***Solid***Colour:***Silver grey***Odour:***Odourless***Odour threshold:***Not determined.***pH-value:***Not applicable.***Change in condition****Melting point/Melting range:***138-139 °C***Boiling point/Boiling range:***Undetermined.***Flash point:***Not applicable.***Flammability (solid, gaseous):***Not determined.***Ignition temperature:****Decomposition temperature:***Not determined.***Self-igniting:***Product is not selfigniting.***Danger of explosion:***Product does not present an explosion hazard.***Explosion limits:****Lower:***Not determined.***Upper:***Not determined.***Vapour pressure:***Not applicable.***Density at 20 °C:***8,5 g/cm³***Relative density***Not determined.***Vapour density***Not applicable.***Evaporation rate***Not applicable.***Solubility in / Miscibility with****water:***Insoluble.***Partition coefficient (n-octanol/water):** Not determined.**Viscosity:****Dynamic:***Not applicable.***Kinematic:***Not applicable.***Solvent content:****Organic solvents:***0,0 %***VOC (EC)***0,00 %***Solids content:***100,0 %***9.2 Other information***No further relevant information available.*

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## SECTION 10: Stability and reactivity

**10.1 Reactivity** No further relevant information available.

**10.2 Chemical stability**

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

**10.3 Possibility of hazardous reactions** No dangerous reactions known.

**10.4 Conditions to avoid** No further relevant information available.

**10.5 Incompatible materials:** No further relevant information available.

**10.6 Hazardous decomposition products:** No dangerous decomposition products known.

## SECTION 11: Toxicological information

**11.1 Information on toxicological effects**

**Acute toxicity** Based on available data, the classification criteria are not met.

**Primary irritant effect:**

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/irritation** Based on available data, the classification criteria are not met.

**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.

**CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT-single exposure** Based on available data, the classification criteria are not met.

**STOT-repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

**12.1 Toxicity**

**Aquatic toxicity:** No further relevant information available.

**12.2 Persistence and degradability** No further relevant information available.

**12.3 Bioaccumulative potential** No further relevant information available.

**12.4 Mobility in soil** No further relevant information available.

**Additional ecological information:**

**General notes:**

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**12.5 Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**12.6 Other adverse effects** No further relevant information available.

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods**

**Recommendation** Contact manufacturer for recycling information.

**European waste catalogue**

17 04 07	mixed metals
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**Uncleaned packaging:**

**Recommendation:** Disposal must be made according to official regulations.

## SECTION 14: Transport information

**14.1 UN-Number**

ADR, ADN, IMDG, IATA

Void

**14.2 UN proper shipping name**

ADR, ADN, IMDG, IATA

Void

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**14.3 Transport hazard class(es)**

ADR, ADN, IMDG, IATA

Class

Void

**14.4 Packing group**

ADR, IMDG, IATA

Void

**14.5 Environmental hazards:**

Marine pollutant:

No

**14.6 Special precautions for user**

Not applicable.

**14.7 Transport in bulk according to Annex II of Marpol**

and the IBC Code

Not applicable.

UN "Model Regulation":

Void

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** *None of the ingredients is listed.***National regulations:****Information about limitation of use:** Employment restrictions concerning juveniles must be observed.**Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

**Contact:** Dr. M. Probst**Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

**Safety data sheet SD3350**

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