

# Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31 and 2020/878/  
EU

Printing date 28.11.2025

Version number 6

Revision: 15.09.2025

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Trade name:** **Special soft solders Bi50PbSnCd SWL 70°C**  
**Bi50Pb27Sn13Cd10, Bi50Pb26,5Sn13,5Cd10**  
**Special soft solders Bi50PbSnCd**  
**Bi50Pb25Sn12,5Cd12,5**



### UFI:

*Bi50Pb27Sn13Cd10: 9YM9-J05V-500N-4PAG*  
*Bi50Pb26,5Sn13,5Cd10: 9YM9-J05V-500N-4PAG*  
*Bi50Pb25Sn12,5Cd12,5: TJE3-C34Q-V00T-H4DC*

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

*No further relevant information available.*

**Application of the substance / the mixture** *Brazing alloy*

### 1.3 Details of the supplier of the safety data sheet

#### Manufacturer/Supplier:

*Felder GmbH*  
*Im Lipperfeld 11*  
*D-46047 Oberhausen*

*Tel.: +49 (0)208/ 85035-0*

*Fax.: +49 (0)208/ 26080*

*http://www.felder.de*

*e-mail: info@felder.de*

#### Further information obtainable from:

*lab*

*(mo-thu. 8:00 a.m. - 4:00 p.m./ fr. 8:00 a.m. - 1:00 p.m.)*

*email: mprobst@felder.de*

### 1.4 Emergency telephone number:

*24-hour emergency information:*

*Giftnotruf Berlin, counselling in German and English*

*Phone: (030) 30686 700*

**EuPCS:** *PC-TEC-24*

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008



*GHS08 health hazard*

*Repr. 1A H360FD May damage fertility. May damage the unborn child.*

*Lact. H362 May cause harm to breast-fed children.*

*STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.*



*GHS09 environment*

*Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.*

### 2.2 Label elements

#### Labelling according to Regulation (EC) No 1272/2008

*The product is classified and labelled according to the CLP regulation.*

#### Hazard pictograms



GHS08 GHS09

**Signal word** *Danger*

#### Hazard-determining components of labelling:

*lead*

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**Hazard statements**

H360FD *May damage fertility. May damage the unborn child.*  
H362 *May cause harm to breast-fed children.*  
H372 *Causes damage to organs through prolonged or repeated exposure.*  
H410 *Very toxic to aquatic life with long lasting effects.*

**Precautionary statements**

P260 *Do not breathe dust/fume/gas/mist/vapours/spray.*  
P263 *Avoid contact during pregnancy and while nursing.*  
P264 *Wash thoroughly after handling.*  
P308+P313 *IF exposed or concerned: Get medical advice/attention.*  
P405 *Store locked up.*  
P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

**Additional information:**

EUH207 *Warning! Contains cadmium. Dangerous fumes are formed during use. See information supplied by the manufacturer. Comply with the safety instructions.*

*Restricted to professional users.*

**2.3 Other hazards****Results of PBT and vPvB assessment**

**PBT:** *Not applicable.*




**vPvB:** *Not applicable.*

## SECTION 3: Composition/information on ingredients

**3.2 Mixtures**

**Description:** *Mixture: consisting of the following components.*

**Dangerous components:**

CAS: 7439-92-1 EINECS: 231-100-4 Index number: 082-014-00-7 Reg.nr.: 01-2119513221-59	<b>lead</b>  <i>Repr. 1A, H360FD; Lact., H362; STOT RE 1, H372</i>  <i>Aquatic Chronic 1, H410 (M=10)</i>	<30%
CAS: 7440-43-9 EINECS: 231-152-8 Index number: 048-002-00-0 Reg.nr.: <1t/year	<b>cadmium</b>  <i>Aquatic Acute 1, H400; Aquatic Chronic 1, H410</i>	<15%

**SVHC**

7439-92-1 | *lead*

7440-43-9 | *cadmium*

**Additional information:** *For the wording of the listed hazard phrases refer to section 16.*

## SECTION 4: First aid measures

**4.1 Description of first aid measures**

**General information:** *Take affected persons out into the fresh air.*

**After inhalation:** *Supply fresh air; consult doctor in case of complaints.*

**After skin contact:**

*After contact with the molten product, cool rapidly with cold water.*

*Do not pull solidified product off the skin.*

*Seek medical treatment.*

**After eye contact:** *Rinse opened eye for several minutes under running water.*

**After swallowing:**

*Rinse out mouth and then drink plenty of water.*

*Seek medical treatment.*

**4.2 Most important symptoms and effects, both acute and delayed** *No further relevant information available.*

**4.3 Indication of any immediate medical attention and special treatment needed**

*No further relevant information available.*

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.

**5.2 Special hazards arising from the substance or mixture** No further relevant information available.

### 5.3 Advice for firefighters

**Protective equipment:** Do not inhale explosion gases or combustion gases.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective clothing.

**6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

### 6.3 Methods and material for containment and cleaning up:

Allow to solidify. Pick up mechanically.

Dispose contaminated material as waste according to section 13.

### 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Extractors are required on all machines used for thermal processing or splinter removal processes.

Provide suction extractors if dust is formed.

Any unavoidable deposit of dust must be regularly removed.

Use appropriate industrial vacuum cleaners or central vacuum systems for dust removal.

**Information about fire - and explosion protection:** No special measures required.

### 7.2 Conditions for safe storage, including any incompatibilities

#### Storage:

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:** Store away from foodstuffs.

#### Further information about storage conditions:

Store in dry conditions.

Store under lock and key and with access restricted to technical experts or their assistants only.

**Storage class:** 6.1 D

**7.3 Specific end use(s)** No further relevant information available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Ingredients with limit values that require monitoring at the workplace:

##### 7439-92-1 lead

AGW (EU) Long-term value: 0.15 mg/m<sup>3</sup>

BOELV (EU) Long-term value: 0.15 mg/m<sup>3</sup>  
as Pb

WES (Australia) Long-term value: 0.05 mg/m<sup>3</sup>

MAK (Germany) Long-term value: 0.004E mg/m<sup>3</sup>  
vgl. Abschn. XII

OEL (Ireland) Long-term value: 0.15 mg/m<sup>3</sup>  
Repr1A, BOELV

##### 7440-31-5 tin

WES (Australia) Long-term value: 2 mg/m<sup>3</sup>

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MAK (Germany)	vgl. Abschn. IIb
OEL (Ireland)	Short-term value: 0.2** mg/m <sup>3</sup> Long-term value: 2* 0.1** mg/m <sup>3</sup> IOELV, *metal, oxide, inorg. compds., **org. compds.

**Regulatory information**

BOELV (EU): EU 2022/431

WES (Australia): Workplace exposure standards for airborne contaminants

MAK (Germany): MAK- und BAT-Liste

OEL (Ireland): 2024 CoP for the Safety, Health and Welfare at Work

**recommended monitoring procedures in accordance with 2020/878/EU no. 8.1.2:**

7439-92-1 lead: NIOSH 7702(E), OSHA 1006(E), OSHA ID-206(E)

7440-31-5 tin: NIOSH 7300, 7301, 7303(E), OSHA ID-121, ISO15202(E,F), MTA/MA-025/A92(ESP)

**Ingredients with biological limit values:****7439-92-1 lead**

BAT (EU)	70 µg/dl blood lead
BGW (Germany)	150 µg/l Untersuchungsmaterial: Vollblut Probennahmezeitpunkt: keine Beschränkung Parameter: Blei

**Regulatory information** BGW (Germany): TRGS 903**Additional information:** The lists valid during the making were used as basis.**8.2 Exposure controls****Appropriate engineering controls**

Ensure adequate ventilation.

Remove the fumes by means of suitable suction devices.

**Individual protection measures, such as personal protective equipment****General protective and hygienic measures:**

Pregnant women should strictly avoid inhalation or skin contact.

Do not eat, drink, smoke or sniff while working.

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

**Respiratory protection:** Filter P3**Hand protection**

Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**

Heat-resistant glove with nitrile palm

Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material:  $\geq 0.33$  mm**Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level  $\leq 6$ **As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR**

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**Eye/face protection**

Tightly sealed goggles

**Body protection:** Protective work clothing

## SECTION 9: Physical and chemical properties

**9.1 Information on basic physical and chemical properties****General Information**

Colour:	Silver grey
Odour:	Odourless
Odour threshold:	Not determined.
Melting point/freezing point:	70 °C
Boiling point or initial boiling point and boiling range	Undetermined.
Flammability	Not determined.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH	Not applicable.
Viscosity:	
Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.
Solubility	
water:	Insoluble.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure:	Not applicable.
Density and/or relative density	
Density at 20 °C:	9.5 g/cm <sup>3</sup>
Relative density	Not determined.
Vapour density	Not applicable.
Particle characteristics	See section 3.

**9.2 Other information**

Appearance:	
Form:	Solid
Important information on protection of health and environment, and on safety.	
Ignition temperature:	Product is not selfigniting.
Explosive properties:	Product does not present an explosion hazard.
Solvent content:	
VOC (EC)	0,00 %
Solids content:	100.0 %
Change in condition	
Evaporation rate	Not applicable.

**Information with regard to physical hazard classes**

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void

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Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** *No further relevant information available.*
- 10.2 Chemical stability**  
**Thermal decomposition / conditions to be avoided:**  
*No decomposition if used and stored according to specifications.*
- 10.3 Possibility of hazardous reactions**  
*Toxic fumes may be released if heated above the decomposition point.  
Reacts with acids, alkalis and oxidising agents.*
- 10.4 Conditions to avoid** *No further relevant information available.*
- 10.5 Incompatible materials:** *No further relevant information available.*
- 10.6 Hazardous decomposition products:** *Toxic metal oxide smoke*

## SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**  
**Acute toxicity** *Based on available data, the classification criteria are not met.*  
**Primary irritant effect:**  
**Skin corrosion/irritation** *Based on available data, the classification criteria are not met.*  
**Serious eye damage/irritation** *Based on available data, the classification criteria are not met.*  
**Respiratory or skin sensitisation** *Based on available data, the classification criteria are not met.*  
**Germ cell mutagenicity** *Based on available data, the classification criteria are not met.*  
**Carcinogenicity** *Based on available data, the classification criteria are not met.*  
**Reproductive toxicity**  
*May damage fertility. May damage the unborn child.  
May cause harm to breast-fed children.*  
**STOT-single exposure** *Based on available data, the classification criteria are not met.*  
**STOT-repeated exposure**  
*Causes damage to organs through prolonged or repeated exposure.*  
**Aspiration hazard** *Based on available data, the classification criteria are not met.*
- 11.2 Information on other hazards**

<b>Endocrine disrupting properties</b>
<i>None of the ingredients is listed.</i>

## SECTION 12: Ecological information

- 12.1 Toxicity**  
**Aquatic toxicity:** *No further relevant information available.*
- 12.2 Persistence and degradability** *No further relevant information available.*
- 12.3 Bioaccumulative potential** *No further relevant information available.*
- 12.4 Mobility in soil** *No further relevant information available.*
- 12.5 Results of PBT and vPvB assessment**  
**PBT:** *Not applicable.*  
**vPvB:** *Not applicable.*
- 12.6 Endocrine disrupting properties**  
*The product does not contain substances with endocrine disrupting properties.*

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**12.7 Other adverse effects****Additional ecological information:****General notes:**

*The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary*

*Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water*

*Do not allow product to reach ground water, water course or sewage system, even in small quantities.*

*Danger to drinking water if even extremely small quantities leak into the ground.*

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods****Recommendation**

*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*

**European waste catalogue**

*16 03 03\*: inorganic wastes containing hazardous substances*

*HP5: Specific Target Organ Toxicity (STOT)/Aspiration Toxicity*

*HP10: Toxic for reproduction*

*HP14: Ecotoxic*

*overpack (PAP20):*

*15 01 01: paper and cardboard packaging*

**Uncleaned packaging: void.**

**Recommendation: Disposal must be made according to official regulations.**

## SECTION 14: Transport information

**14.1 UN number or ID number**

ADR, IMDG, IATA

UN3077

**14.2 UN proper shipping name**

ADR

3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (cadmium)

IMDG

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (cadmium), MARINE POLLUTANT

IATA

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (cadmium)

**14.3 Transport hazard class(es)**

ADR, IMDG, IATA



Class

9 Miscellaneous dangerous substances and articles.

Label

9

**14.4 Packing group**

ADR, IMDG, IATA

III

**14.5 Environmental hazards:****Marine pollutant:**

No

Symbol (fish and tree)

Symbol (fish and tree)

Symbol (fish and tree)

**Special marking (ADR):****Special marking (IATA):****14.6 Special precautions for user**

Warning: Miscellaneous dangerous substances and articles.

**Hazard identification number (Kemler code):**

90

**EMS Number:**

F-A,S-F

**Stowage Category**

A

**Stowage Code**

SW23 When transported in BK3 bulk container, see 7.6.2.12 and 7.7.3.9.

**14.7 Maritime transport in bulk according to IMO instruments**

Not applicable.

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**Transport/Additional information:****ADR**

Limited quantities (LQ)

5 kg

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

Transport category

3

Tunnel restriction code

(-)

Remarks:

Special regulation SV 375 (not subject to ADR, if inner packaging maximum 5kg/5liter)

Suspension of hazardous goods classification for solid lead (no environmental hazard) M366 'Environmentally hazardous metal alloys containing lead' (<https://unece.org/transport/road-transport/adr-multilateral-agreements>).

**IMDG**

Limited quantities (LQ)

5 kg

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

UN "Model Regulation":

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (CADMIUM), 9, III

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Directive 2012/18/EU

Named dangerous substances - ANNEX I *None of the ingredients is listed.*Seveso category E1 *Hazardous to the Aquatic Environment*

Qualifying quantity (tonnes) for the application of lower-tier requirements 100 t

Qualifying quantity (tonnes) for the application of upper-tier requirements 200 t

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP) *None of the ingredients are included.*REGULATION (EC) No 1907/2006 ANNEX XVII *Conditions of restriction: 23, 30, 63, 72*

Regulation (EU) No 649/2012

7439-92-1 | lead

Unterkatogerie: i(2) ; Beschränkung: sr

**DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

7439-92-1 | lead

7440-43-9 | cadmium

REGULATION (EU) 2019/1148

**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

*None of the ingredients is listed.*

**Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

*None of the ingredients is listed.*

Regulation (EC) No 273/2004 on drug precursors

*None of the ingredients is listed.*

**Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

*None of the ingredients is listed.*

National regulations:

Additional classification according to Decree on Hazardous Materials, Annex II:

*Can cause cancer if present as respirable dust.*

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**Information about limitation of use:***Employment restrictions concerning pregnant and lactating women must be observed.**Employment restrictions concerning women of child-bearing age must be observed.**Employment restrictions concerning juveniles must be observed.***Waterhazard class:** *Generally not hazardous for water.***Other regulations, limitations and prohibitive regulations****Substances of very high concern (SVHC) according to REACH, Article 57**

7440-43-9 | cadmium

7439-92-1 | lead

**15.2 Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.***SECTION 16: Other information***This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.***Reasons for changes:**08.05.2018: *Adaption to Regulation 453/2010/EC, 930/2015/EU, 2012/18/EU, 2016/918/EU, 2016/1179/EU*30.09.2018: *section 3, 15 SVHC*11.04.2024: *section 1, 2, 8, 11, 12, 14, 15, 16*27.02.2025: *section 1, 2, 3, 8, 12, 14, 15 (21. ATP)*15.09.2025: *section 1, 15 new alloy***Information referred to in Annex I, point 1.3.4.2 of Regulation 1272/2008/EC:****Relevant phrases**H360FD *May damage fertility. May damage the unborn child.*H362 *May cause harm to breast-fed children.*H372 *Causes damage to organs through prolonged or repeated exposure.*H400 *Very toxic to aquatic life.*H410 *Very toxic to aquatic life with long lasting effects.***Recommended restriction of use** *For commercial users only***Contact:** *Dr. M. Probst***Abbreviations and acronyms:**RID: *Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*IATA-DGR: *Dangerous Goods Regulations by the "International Air Transport Association" (IATA)*ICAO: *International Civil Aviation Organisation*ICAO-TI: *Technical Instructions by the "International Civil Aviation Organisation" (ICAO)*ADR: *Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*IMDG: *International Maritime Code for Dangerous Goods*IATA: *International Air Transport Association*GHS: *Globally Harmonised System of Classification and Labelling of Chemicals*EINECS: *European Inventory of Existing Commercial Chemical Substances*ELINCS: *European List of Notified Chemical Substances*CAS: *Chemical Abstracts Service (division of the American Chemical Society)*VOC: *Volatile Organic Compounds (USA, EU)*PBT: *Persistent, Bioaccumulative and Toxic*SVHC: *Substances of Very High Concern*vPvB: *very Persistent and very Bioaccumulative*Repr. 1A: *Reproductive toxicity – Category 1A*STOT RE 1: *Specific target organ toxicity (repeated exposure) – Category 1*Aquatic Acute 1: *Hazardous to the aquatic environment - acute aquatic hazard – Category 1*Aquatic Chronic 1: *Hazardous to the aquatic environment - long-term aquatic hazard – Category 1***Safety data sheet SD3482**

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